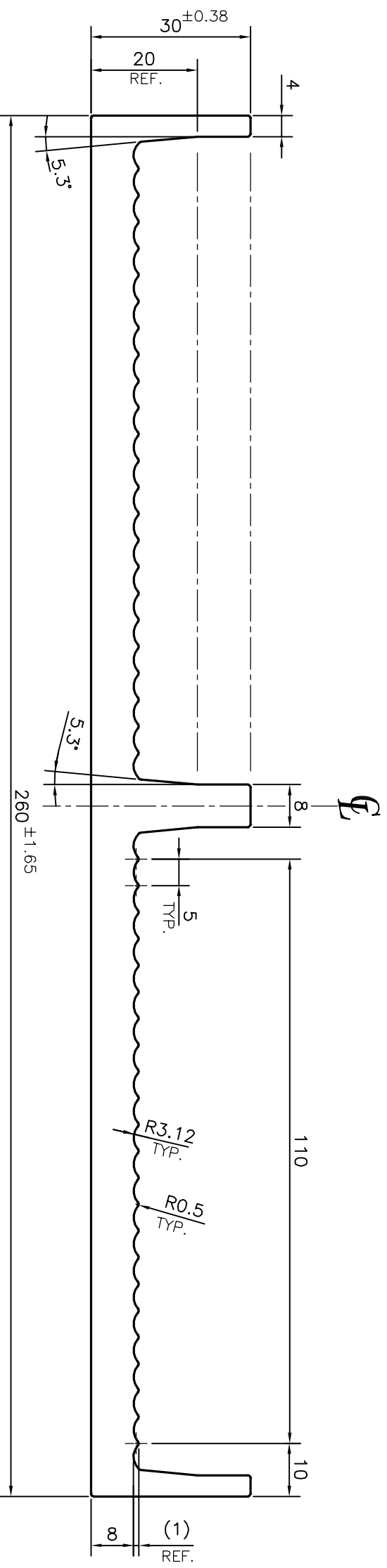


P-14617
S4461
28216




UNSPECIFIED CORNERS RADIUS WILL BE 0.50 mm.

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO	±0.20	UPTO	±0.38	UPTO	±0.85
6.40mm	±0.20	32.0mm	±0.46	120.0mm	±1.02
10.0mm	±0.23	50.0mm	±0.53	160.0mm	±1.14
12.0mm	±0.25	60.0mm	±0.59	200.0mm	±1.40
16.0mm	±0.28	80.0mm	±0.75	250.0mm	±1.65
25.0mm	±0.30	100.0mm	±0.75	300.0mm	±1.65

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.007xWIDTH

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	DRAWN	NAME	DATE
		CHECKED	PARVESH	06-05-2015
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981 , UNLESS OTHERWISE SPECIFIED		APPROVED	S.S.GARG	11-05-2015

PARTY'S NAME	QED AGRO SYSTEMS PVT. LTD., BANGALORE	SCALE	1:1
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING-AL.EXTR.2424	AREA mm ²	2545.721
ALLOY & TEMPER	HE9 WP	PERIMETER mm.	682.912
DESCRIPTION	CHUTE SECTION	WEIGHT kg/m	6.873
		DRAWING No.	SECTION No.
		P-14617	-
		S4461	S4461
		28216	28216