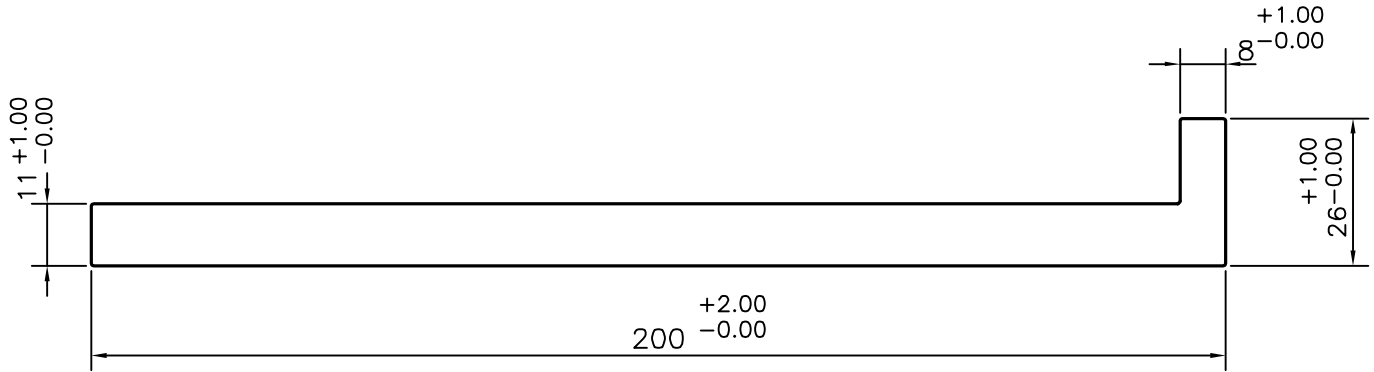



|         |
|---------|
| P-13270 |
| S3965   |
| 28223   |



TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

|                     |                      |                      |   |
|---------------------|----------------------|----------------------|---|
| UPTO 6.40mm - ±0.20 | UPTO 32.0mm - ±0.38  | UPTO 120.0mm - ±0.85 | 1. STRAIGHTNESS=1.7mm/M<br>2. TWIST=1.7mm/M<br>3. ANGULARITY= ±2°<br>4. FLATNESS =0.007xWIDTH |
| UPTO 10.0mm - ±0.23 | UPTO 50.0mm - ±0.46  | UPTO 160.0mm - ±1.02 |   |
| UPTO 12.0mm - ±0.25 | UPTO 60.0mm - ±0.53  | UPTO 200.0mm - ±1.14 |   |
| UPTO 16.0mm - ±0.28 | UPTO 80.0mm - ±0.69  | UPTO 250.0mm - ±1.40 |   |
| UPTO 25.0mm - ±0.30 | UPTO 100.0mm - ±0.75 | UPTO 320.0mm - ±1.70 |   |

|  |  |                      |                      |
|--|--|----------------------|----------------------|
| <br>SYMBOL OF QUALITY<br>AN ISO 9001 COMPANY                        | <b>JINDAL ALUMINIUM LTD.</b><br>BANGALORE-560073 (INDIA) | NAME                 | DATE                 |
|  |  | DRAWN                | SRIYATHSA 14-12-2013 |
|  |  | CHECKED              |                      |
|  |  | APPROVED             | S.S.GARG 31-12-2013  |
| 1. ALL DIMENSIONS ARE IN mm.<br>2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.<br>3. TOLERANCES WILL BE AS PER IS:3965-1981 , UNLESS OTHERWISE SPECIFIED |  | SCALE                | 0.75:1               |
|  |  | AREA mm <sup>2</sup> | 2319.863             |
|  |  | PERIMETER mm.        | 450.97               |
|  |  | WEIGHT kg/m          | 6.264                |
|  |  | DRAWING No.          | SECTION No.          |
| PARTY'S NAME   | TECHNO TOOLS PRECISION ENGINEERING PVT. LTD., BANGALORE  | P-13270              | -                    |
| PARTY'S DRAWING No.  | AS PER DRAWING   | S3965                | S3965                |
| ALLOY & TEMPER   | 64430 WP   | 28223                | 28223                |
| DESCRIPTION  | MISC. BAR  |                      |                      |