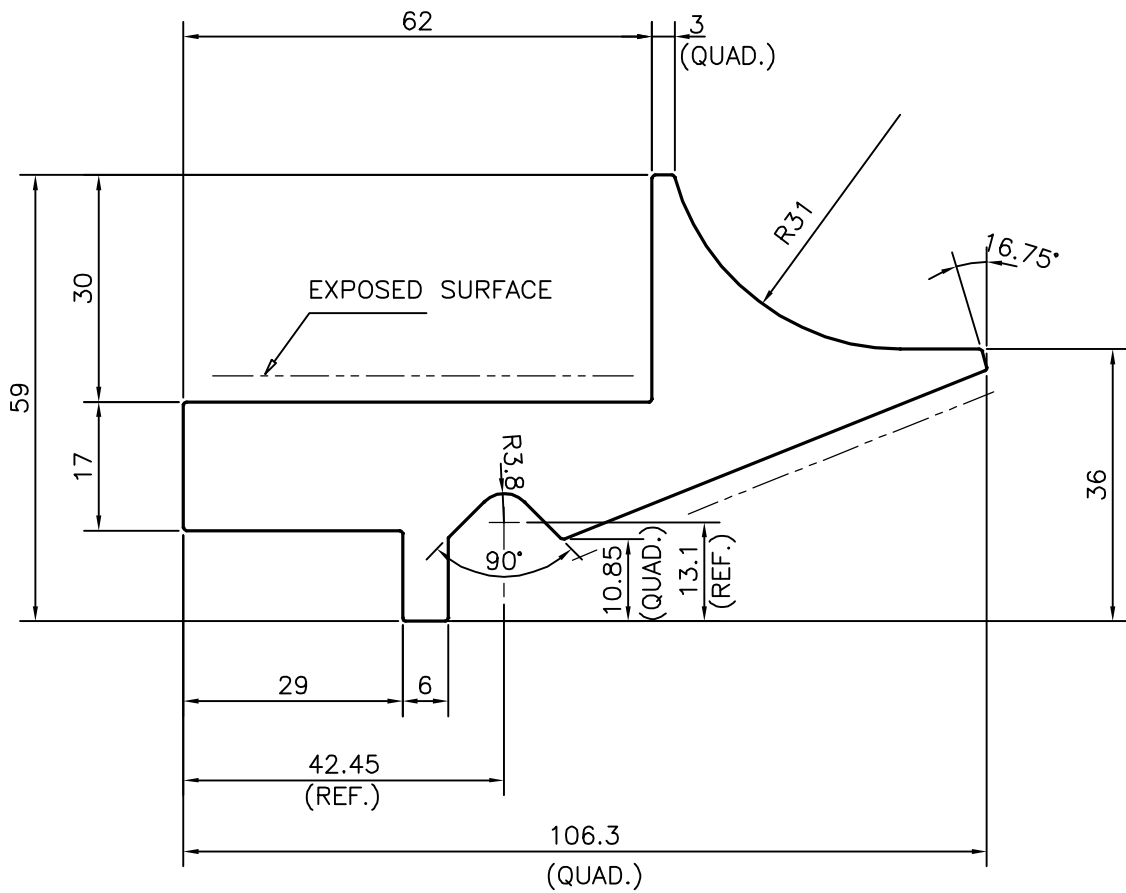


P-13329

S4019

28240



TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ± 0.20
 UPTO 10.0mm - ± 0.23
 UPTO 12.0mm - ± 0.25
 UPTO 16.0mm - ± 0.28
 UPTO 25.0mm - ± 0.30

UPTO 32.0mm - ± 0.38
 UPTO 50.0mm - ± 0.46
 UPTO 60.0mm - ± 0.53
 UPTO 80.0mm - ± 0.69
 UPTO 100.0mm - ± 0.75

UPTO 120.0mm - ± 0.85
 UPTO 160.0mm - ± 1.02
 UPTO 200.0mm - ± 1.14
 UPTO 250.0mm - ± 1.40
 UPTO 320.0mm - ± 1.70

1. STRAIGHTNESS=1.7mm/M
 2. TWIST=1.7mm/M
 3. ANGULARITY= $\pm 2^\circ$
 4. FLATNESS =0.007xWIDTH



SYMBOL OF QUALITY
 AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
 BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	07-01-2014
CHECKED		
APPROVED	S.S.GARG	05-02-2014

1. ALL DIMENSIONS ARE IN mm.
 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
 3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm ²	1836.03
PERIMETER mm.	302.898
WEIGHT kg/m	4.957

PARTY'S NAME J.P. ENGINEERING WORKS, CHENNAI

PARTY'S DRAWING No. AS PER AUTOCAD DRAWING

ALLOY & TEMPER 6061 T6

DESCRIPTION MISC. SECTION

DRAWING No.	SECTION No.
P-13329	-
S4019	S4019
28240	28240