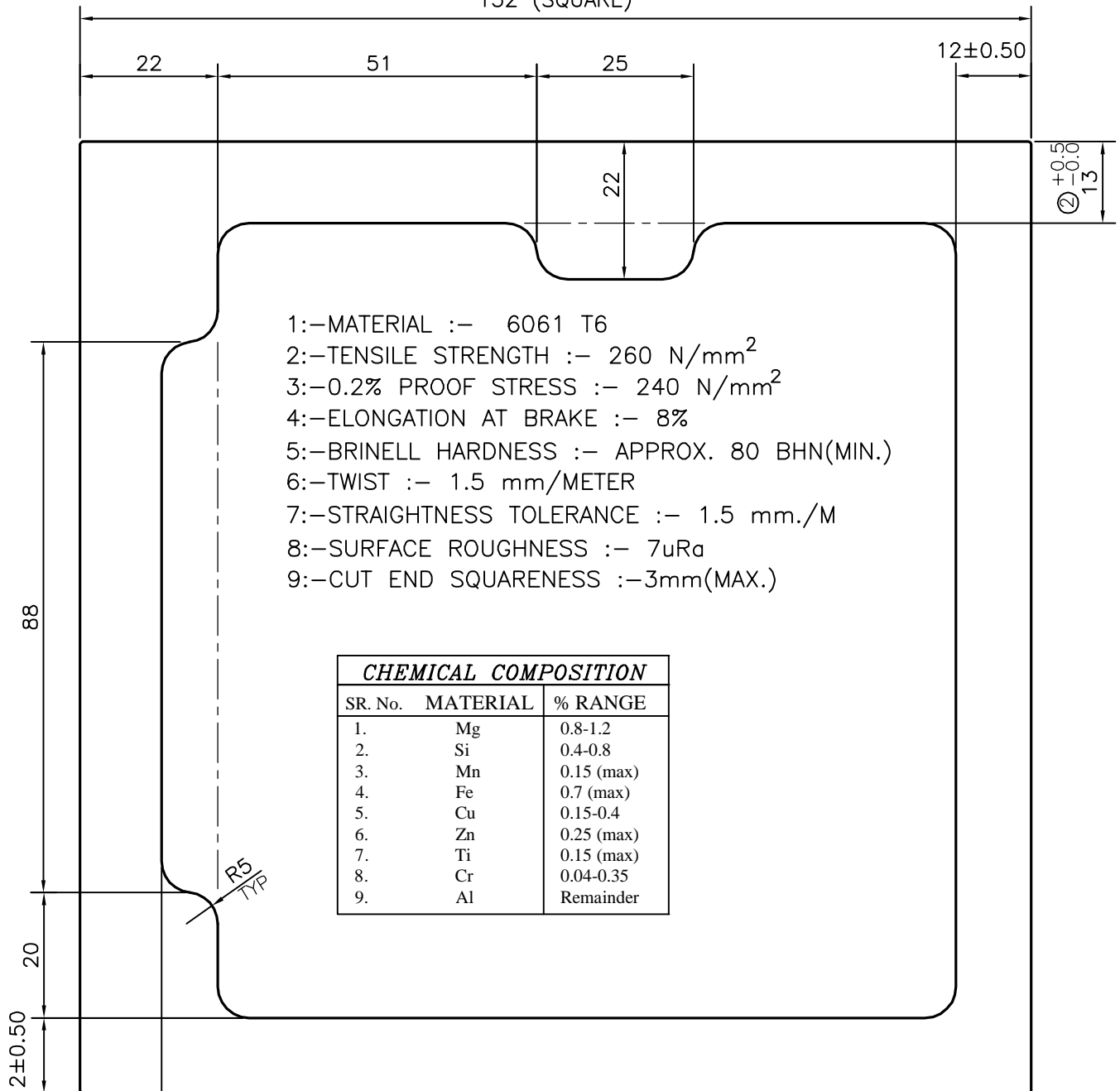


P-13633-1

S4153

28256

$$\begin{matrix} +2.0 \\ -0.0 \end{matrix}$$
 152 (SQUARE)
**CHEMICAL COMPOSITION**

SR. No.	MATERIAL	% RANGE
1.	Mg	0.8-1.2
2.	Si	0.4-0.8
3.	Mn	0.15 (max)
4.	Fe	0.7 (max)
5.	Cu	0.15-0.4
6.	Zn	0.25 (max)
7.	Ti	0.15 (max)
8.	Cr	0.04-0.35
9.	Al	Remainder

ISSUE-2

THICKNESS CHANGED AT 2 PLACES FROM 12 mm TO 13 mm

WEIGHT ALSO CHANGED FROM 19.957 kg/M TO 20.448 kg/M


 SYMBOL OF QUALITY
 AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
 BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	03-02-2016
CHECKED		
APPROVED	S.S.GARG	21-03-2016
SCALE		1:1
AREA mm ²		7573.225
PERIMETER mm.		607.313
WEIGHT kg/m		20.448
DRAWING No.	SECTION No.	
P-13633-1	-	
S4153	S4153(ISSUE-2)	
28256	28256	

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- TOLERANCES WILL BE AS PER BS:EN-755-9, UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	PRECISION AUTOMATION AND ROBOTICS INDIA LTD., PUNE
PARTY'S DRAWING No.	4M3110121004 REV.1
ALLOY & TEMPER	6061 T6
DESCRIPTION	MISC. TUBE SQUARE