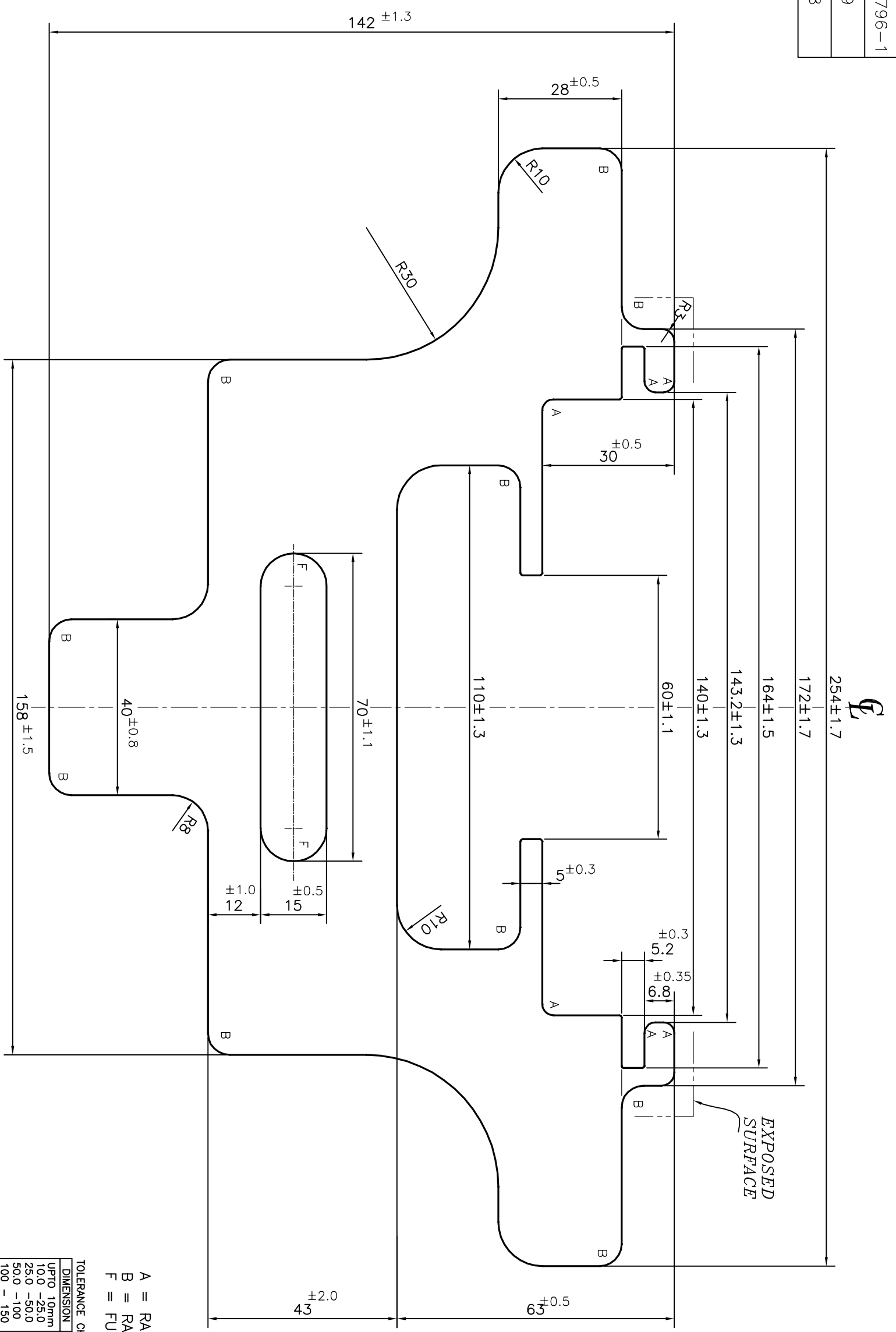


P-13796-1  
S4199  
28268



A = RADIUS 2.5 mm (6 PLACES)  
B = RADIUS 5 mm. (10 PLACES)  
F = FULL RADIUS (2 PLACES)

TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

| DIMENSION   | CD < 100 | 100 < CD < 200 | 200 < CD < 300 | 300 < CD < 500 |
|-------------|----------|----------------|----------------|----------------|
| UP TO 10mm  | ±0.25    | ±0.30          | ±0.35          | ±0.40          |
| 10.0 - 25.0 | ±0.30    | ±0.40          | ±0.50          | ±0.60          |
| 25.0 - 50.0 | ±0.50    | ±0.60          | ±0.80          | ±0.90          |
| 50.0 - 100  | ±0.70    | ±0.90          | ±1.10          | ±1.30          |
| 100 - 150   | -        | ±1.10          | ±1.30          | ±1.50          |
| 150 - 200   | -        | ±1.3           | ±1.50          | ±1.80          |
| 200 - 300   | -        | -              | ±1.70          | ±2.10          |
| 300 - 450   | -        | -              | -              | ±2.80          |

|   |   |  |  |
|---|---|--|--|
|   |   | <b>JINDAL ALUMINIUM LTD.</b><br>BANGALORE-560073 (INDIA) |  |
| SYMBOL OF QUALITY<br>AN ISO 9001 COMPANY  |   |  |  |
| 1. ALL DIMENSIONS ARE IN mm.<br>2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.<br>3. TOLERANCES WILL BE AS PER BS:EN-755-9 , UNLESS OTHERWISE SPECIFIED |   |  |  |
| PARTY'S NAME  | PANACEA MEDICAL TECHNOLOGIES PVT. LTD., BANGALORE |  |  |
| PARTY'S DRAWING No.   | PC5-40-08-01-00-00-001_A02                        |  |  |
| ALLOY & TEMPER  | 6005 T6   |  |  |
| DESCRIPTION   | INDUSTRIAL SECTION-LONGITUNAL BASE                |  |  |
| DRAWN   | NAME  | DATE   |  |
| CHECKED   | PARVESH   | 07-08-2014   |  |
| APPROVED  | S.S.GARG  | 11-08-2014   |  |
| SCALE 1:1   |   |  |  |
| AREA mm <sup>2</sup> 12712.095  |   |  |  |
| PERIMETER mm. 977.193   |   |  |  |
| WEIGHT kg/m 34.323  |   |  |  |
| DRAWING No.   |   | SECTION No.  |  |
| P-13796-1   |   | -  |  |
| S4199   |   | S4199  |  |
| 28268   |   | 28268  |  |