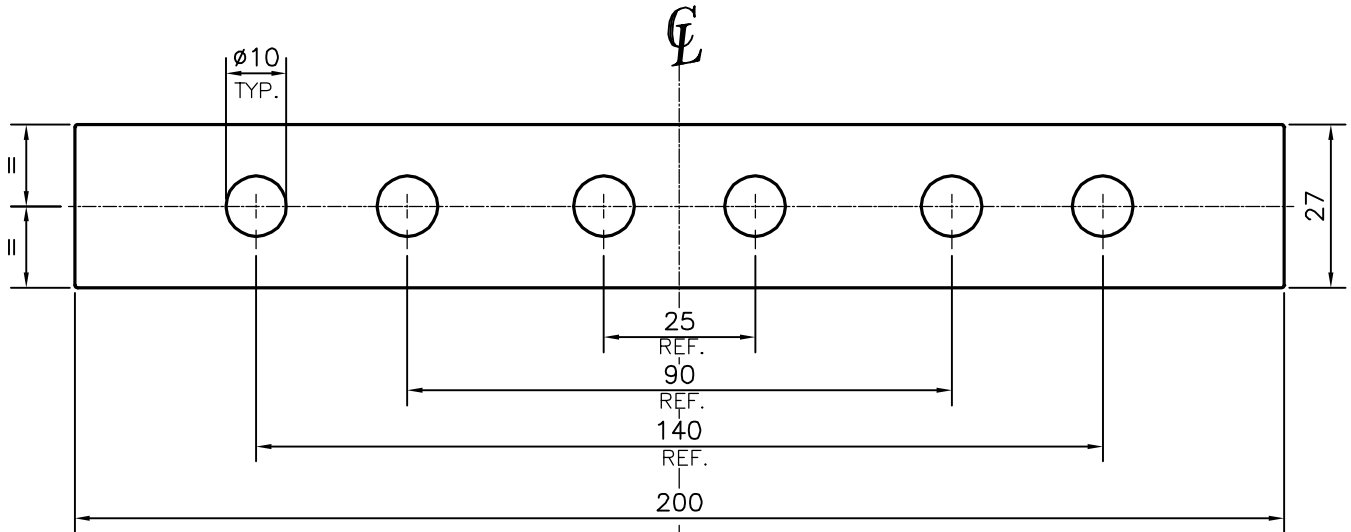


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TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

DIMENSION	CD ≤ 100	100 < CD < 200	200 < CD < 300	300 < CD < 500
UPTO 10mm	±0.25	±0.30	±0.35	±0.40
10.0 - 25.0	±0.30	±0.40	±0.50	±0.60
25.0 - 50.0	±0.50	±0.60	±0.80	±0.90
50.0 - 100	±0.70	±0.90	±1.10	±1.30
100 - 150	-	±1.10	±1.30	±1.50
150 - 200	-	±1.3	±1.50	±1.80
200 - 300	-	-	±1.70	±2.10
300 - 450	-	-	-	±2.80



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	20-10-2014

CHECKED		
APPROVED	S.S.CARG	31-10-2014

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- TOLERANCES WILL BE AS PER BS:EN-755-9 , UNLESS OTHERWISE SPECIFIED

SCALE	0.8:1
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AREA mm ²	4928.624
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PERIMETER mm.	453.313
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WEIGHT kg/m	13.307
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PARTY'S NAME	AVID THERMALLOY INDIA PVT. LTD., VADODARA
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DRAWING No.	SECTION No.
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PARTY'S DRAWING No.	086284
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P-14053	-
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ALLOY & TEMPER	6063 T5
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S4277	S4277
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28279	28279
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DESCRIPTION	MISC. SECTION
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