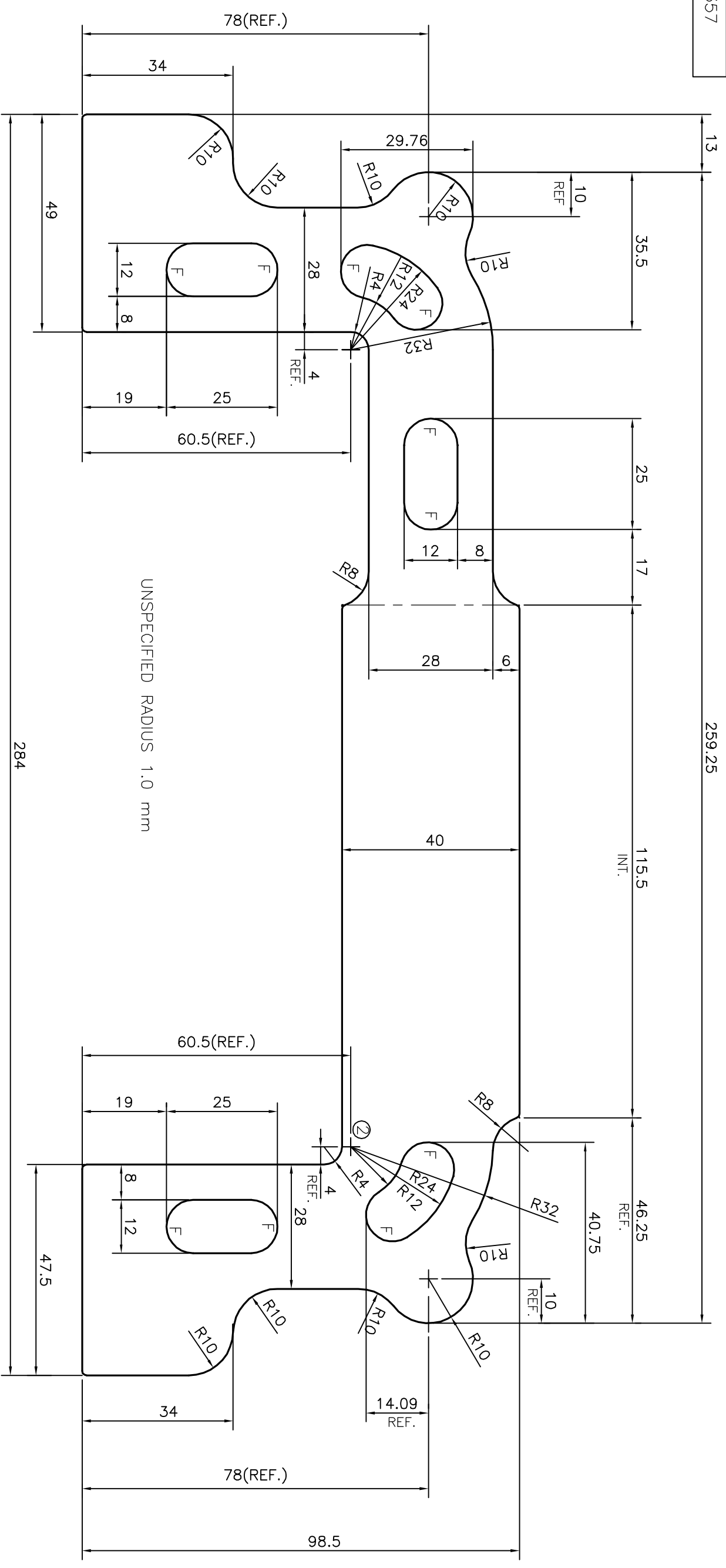


P-17277-2
S5512
28357



UNSPECIFIED RADIUS 1.0 mm

F = FULL RADIUS (10 PLACES)

ISSUE-2
STEP REMOVED
WEIGHT ALSO CHANGED FROM 32.162 TO 32.311 kg/m

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

<p>JINDAL SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>		<p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>	
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 1.0 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED</p>			
PARTY'S NAME		KIRLOSKR OIL ENGINES LTD., PUNE	
PARTY'S DRAWING No.		DV2.W024.01.3.PR & REQUIREMENT	
ALLOY & TEMPER		6063 T6	
DESCRIPTION		BACK COVER FOR EXHAUST MANIFOLD SECTION	

SCALE	1:1
AREA mm ²	11967.123
PERIMETER mm.	867.343
WEIGHT kg/m	32.311
DRAWING No.	SECTION No.
P-17277-2	-
S5512	S5512
28357	28357(ISSUE-2)