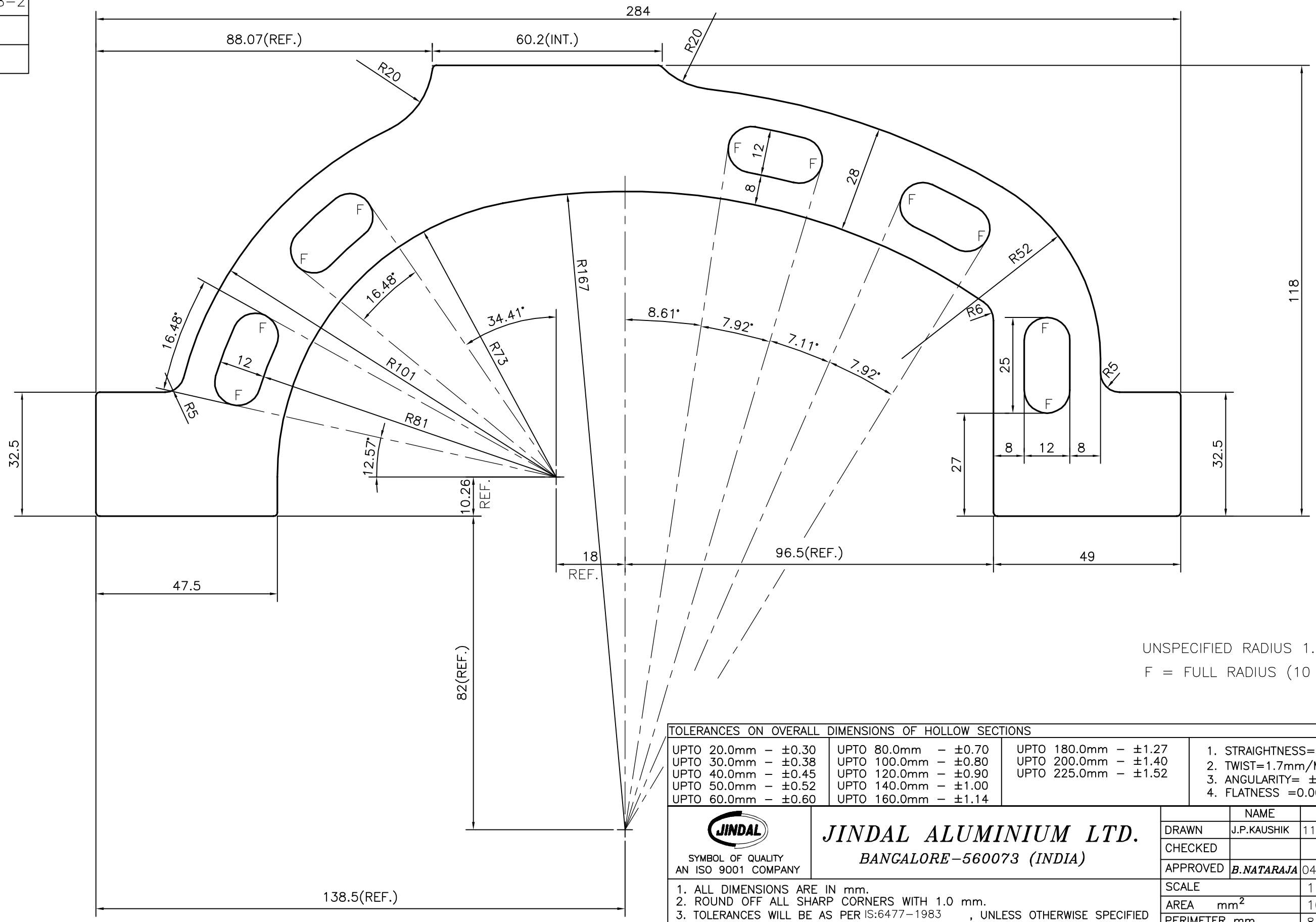
P-17278-2
S5513
28358



UNSPECIFIED RADIUS 1.0 mm

F = FULL RADIUS (10 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm – ±0.30	UPTO 80.0mm – ±0.70	UPTO 180.0mm – ±1.27	1. STRAIGHTNESS=1.7mm/M
UPTO 30.0mm – ±0.38	UPTO 100.0mm – ±0.80	UPTO 200.0mm – ±1.40	2. TWIST=1.7mm/M
UPTO 40.0mm – ±0.45	UPTO 120.0mm – ±0.90	UPTO 225.0mm – ±1.52	3. ANGULARITY= ±2°
UPTO 50.0mm – ±0.52	UPTO 140.0mm – ±1.00		4. FLATNESS =0.006xWIDTH
UPTO 60.0mm – ±0.60	UPTO 160.0mm – ±1.14		

JINDAL

SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	11-08-2017
CHECKED		
APPROVED	B.NATARAJA	04-10-2017

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 1.0 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm^2	10005.226
PERIMETER mm.	828.612
WEIGHT kg/m	27.014

PARTY'S NAME	KIRLOSKR OIL ENGINES LTD., PUNE
PARTY'S DRAWING No.	DV2.W024.09.0.PR & REQUIREMENT
ALLOY & TEMPER	6063 T6
DESCRIPTION	FRONT COVER FOR EXHAUST MANIFOLD SECTION

DRAWING No.	SECTION No.
P-17278-2	–
S5513	S5513
28358	28358