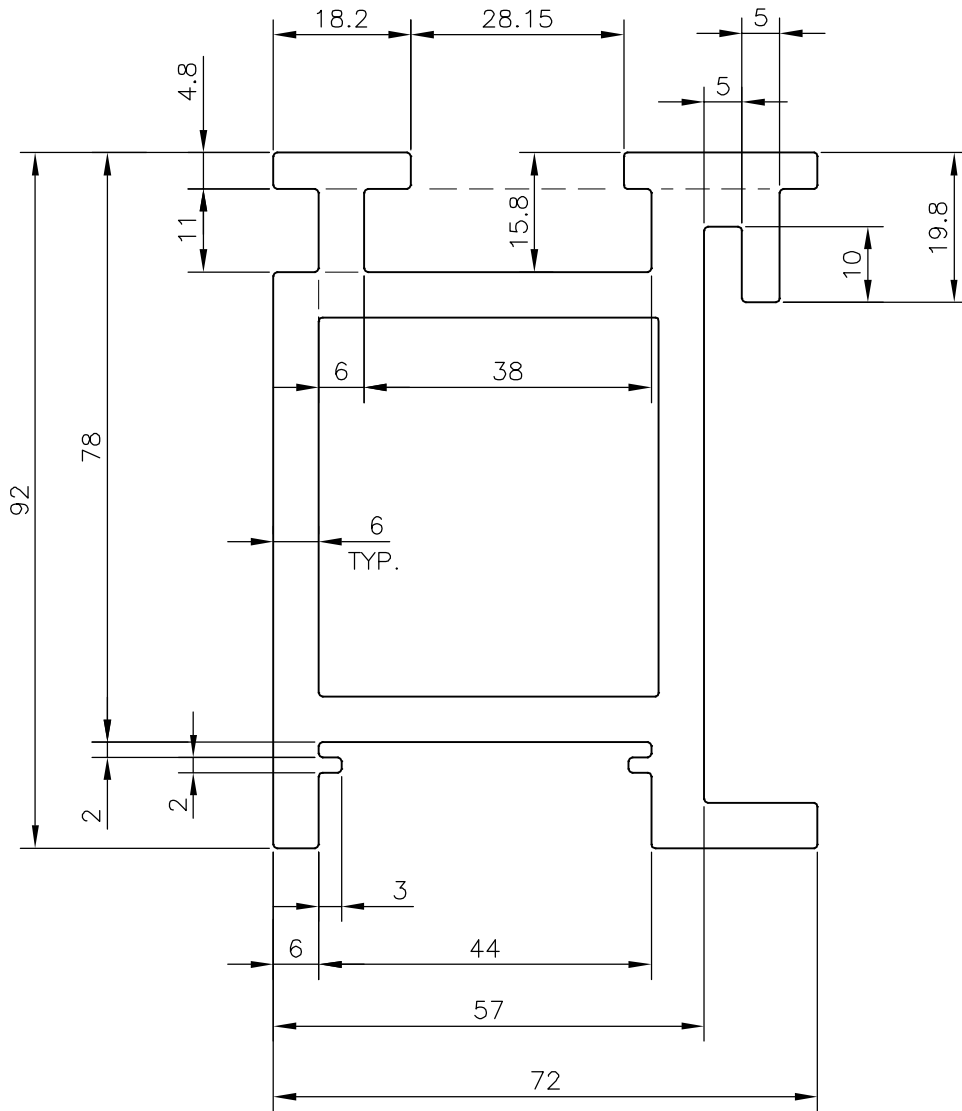



P-16512-1
S5175
28420



TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	DRAWN	NAME	DATE
		CHECKED	KIRAN	15-11-2016
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED		APPROVED	B.NATARAJ	18-11-2016
		SCALE		1:1
PARTY'S NAME SKANRAY TECHNOLOGIES PVT. LTD., MYSORE		AREA mm ²		2026.13
		PERIMETER mm.		473.574
PARTY'S DRAWING No. SKAN-REF-3630-REV D		WEIGHT kg/m		5.471
		DRAWING No.	SECTION No.	
ALLOY & TEMPER 6005 T6		P-16512-1		
		S5175	S5175	
DESCRIPTION MEDICAL EQUIPMENT SECTION		28420		28420