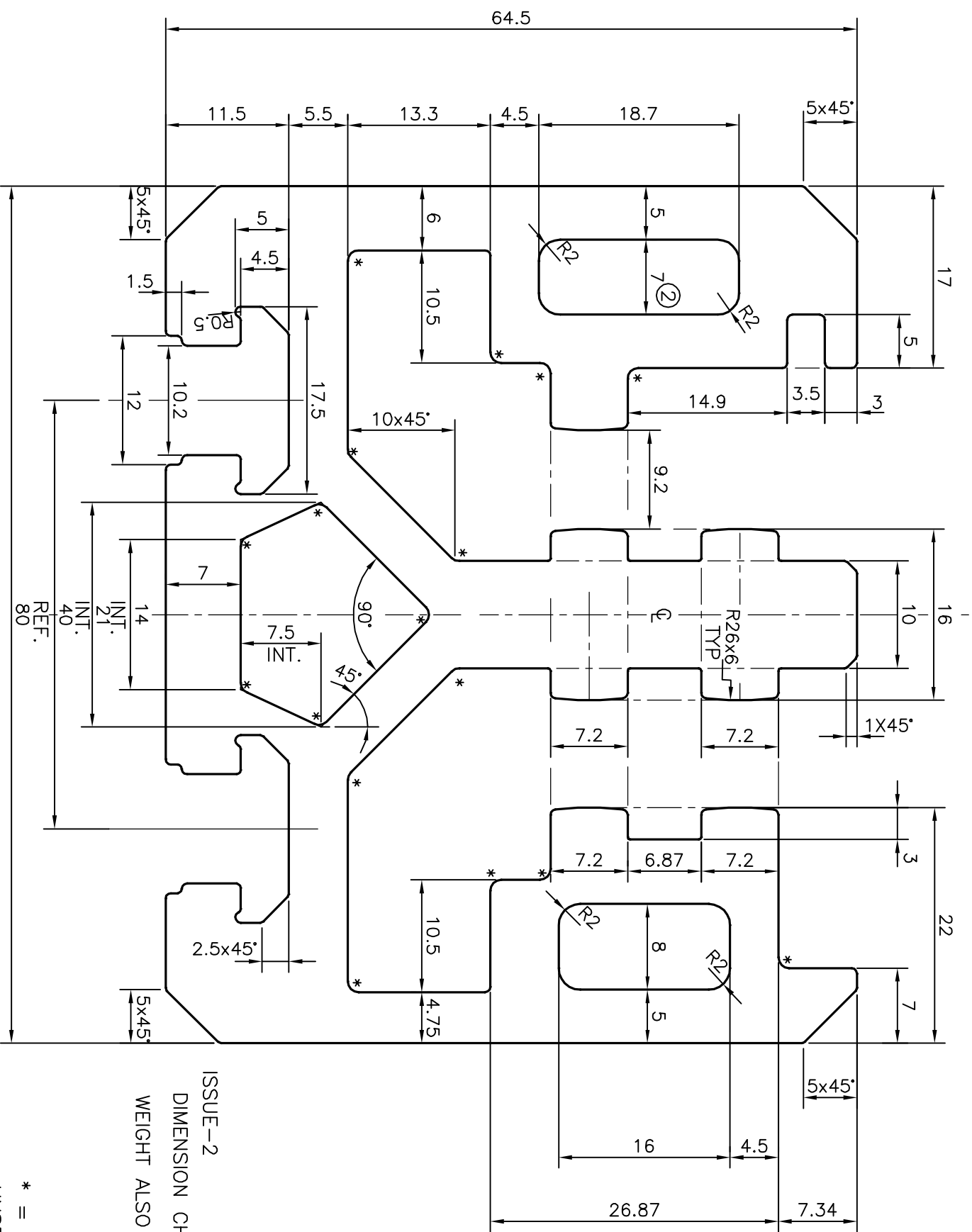


P-17642
S5591
28481



ISSUE-2
DIMENSION CHANGED FROM 8.0 mm TO 7.0 mm,
WEIGHT ALSO CHANGED FROM 6.722 TO 6.772 kg/m

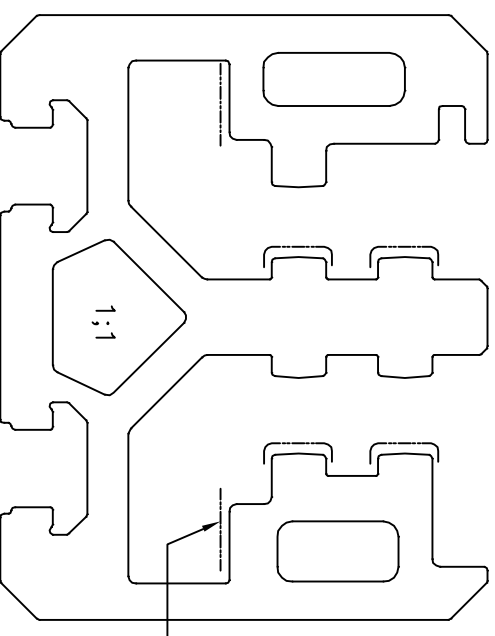
* = 1.0 RADIUS(17 PLACES)
UNSPECIFIED RADIUS 0.5 mm

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH

<p>JINDAL SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>		<p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>	
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED</p>			
PARTY'S NAME	RAJOO ENGINEERS LTD., RAJKOT	DRAWN	J.P.KAUSHIK
PARTY'S DRAWING No.	7908106200	CHECKED	
ALLOY & TEMPER	6005 T6	APPROVED	B.NATARAJA
DESCRIPTION	MISC. SECTION	SCALE	2:1
		AREA	mm ² 2508.274
		PERIMETER	mm. 618.382
		WEIGHT	kg/m 6.772
		DRAWING No.	P-17642
		SECTION No.	-
			S5591
			28481
			S5591(ISSUE-2)
			28481



BETTER FINISH REQUIRED