



1. STRAIGHTNESS=1.0mm/M
2. TWIST=1.0mm/M
3. ANGULARITY= ±2°

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

NAME: J.P. KAUSHIK
DATE: 28-11-2017

CHECKED: _____
DRAWN: J.P. KAUSHIK

APPROVED: B. NATARAJA
06-12-2017

SCALE: 1.5:1

AREA: 1561.648 mm²

PERIMETER: 691.944 mm

WEIGHT: 4.216 kg/m

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981 UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	GENN CONTROLS INDIA PVT. LTD., COIMBATORE
PARTY'S DRAWING No.	E07/10/005
ALLOY & TEMPER	63400 WP
DESCRIPTION	FLAT CHUTE FOR 30 CH SECTION

