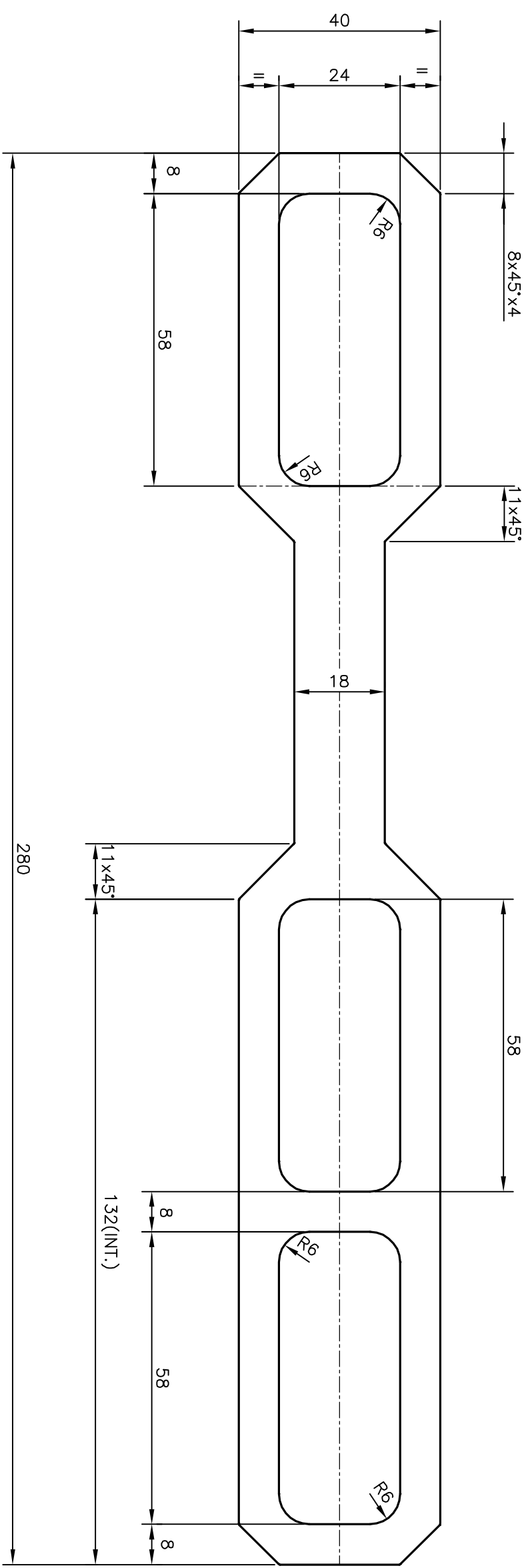


P-18115
X2337
28501



TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH

<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>		<p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>		DRAWN	J.P.KAUSHIK	DATE	16-04-2018
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED</p>		<p>SCALE 1:1</p>		CHECKED		APPROVED	B.NATARAJA 20-04-2018
<p>PARTY'S NAME</p>		<p>PYROTECH ENGINEERS, BELGAVI</p>		AREA	mm ²	PERIMETER	mm.
<p>PARTY'S DRAWING No.</p>		<p>AS PER DRAWING</p>		WEIGHT	kg/m	SECTION No.	
<p>ALLOY & TEMPER</p>		<p>6061 T6</p>		<p>DRAWING No. P-18115</p>			
<p>DESCRIPTION</p>		<p>MISC. TUBE</p>		<p>SECTION No. X2337</p>			
				<p>SECTION No. 28501</p>			