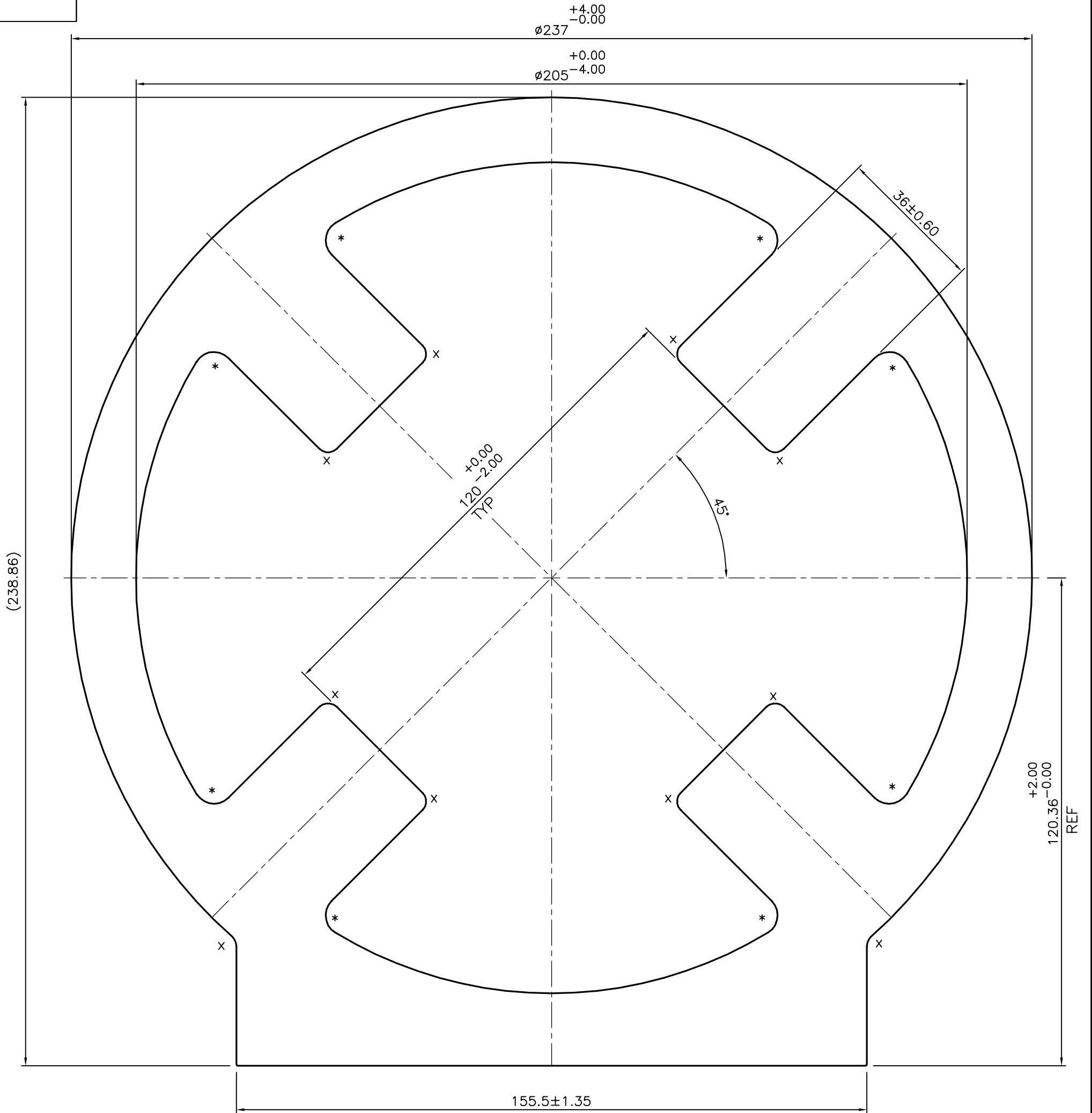



P-21181

28510



ISSUE-2
 DIMENSION & TOLERANCE CHANGED FROM $\phi 236.5 \pm 2.0$ mm TO $\phi 237$ (tolerance $+4.00/-0.00$) mm
 WEIGHT ALSO CHANGED FROM 50.699 TO 51.087 kg/m

x = RADIUS 3 mm. (10 PLACES)
 * = RADIUS 5 mm. (8 PLACES)

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	NAME	DATE
		DRAWN	J.P.KAUSHIK 12-11-2020
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED		CHECKED	
		APPROVED	B.NATARAJA 17-11-2020
PARTY'S NAME ACE MULTI AXIS SYSTEMS LTD., BANGALORE		SCALE	1:1
		AREA mm ²	18921.088
PARTY'S DRAWING No. 459800598441 REV. R00		PERIMETER mm.	791.638
		WEIGHT kg/m	51.087
ALLOY & TEMPER 6061 T6		DRAWING No.	SECTION No.
		P-21181	
DESCRIPTION HOUSING CENTER SECTION		28510	28510(ISSUE-2)