



SCALE: 1:1

**WEIGHT RANGE (kg/m) - 5.093 - 6.549 (APPROX.)**

**FINISH:- ANODIZING**

**F = FULL RADIUS (2 PLACES)**

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO	±0.30	UPTO	±0.70	UPTO	±1.27
20.0mm	±0.30	80.0mm	±0.70	180.0mm	±1.27
30.0mm	±0.38	100.0mm	±0.80	200.0mm	±1.40
40.0mm	±0.45	120.0mm	±0.90	225.0mm	±1.52
50.0mm	±0.52	140.0mm	±1.00		
60.0mm	±0.60	160.0mm	±1.14		

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	<b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)	DRAWN	NAME	DATE
		CHECKED	DARPAN	20-10-2020
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED		APPROVED	B.NATARAJA	18-11-2020
PARTY'S NAME ATS ELGI LTD., COIMBATORE		SCALE	1:1	
PARTY'S DRAWING No. AS PER DRAWING		AREA	2155.755	
ALLOY & TEMPER 6063 T5		PERIMETER	794.885	
DESCRIPTION INDUSTRIAL SECTION		WEIGHT kg/m	5.821	
		DRAWING No.	P-21688-1	
		SECTION No.	28574	