

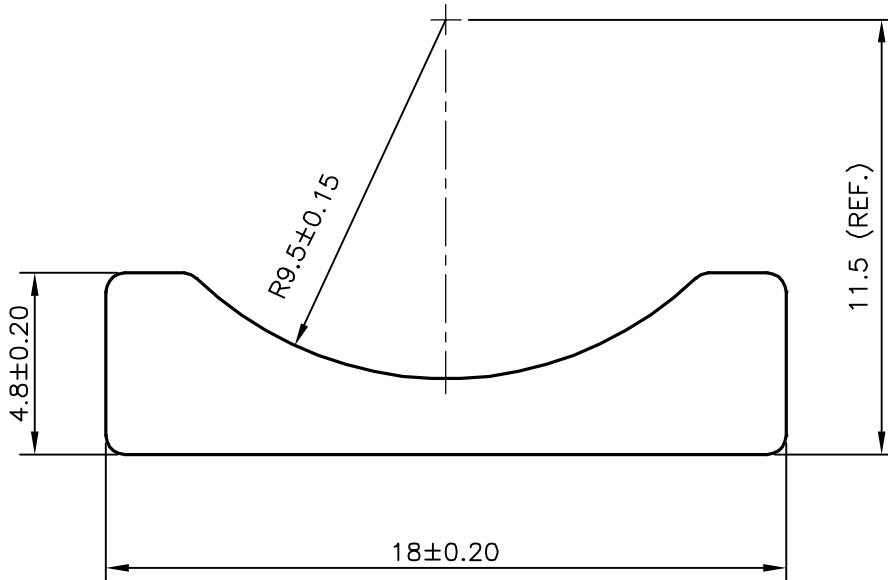
P-18509-1

S5974

28578



1:1



1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY=  $\pm 2^\circ$
4. FLATNESS =0.3mm

UNSPECIFIED RADIUS 0.5mm

## TOLERANCES ON OVERALL WIDTHS &amp; WIDTHS ACROSS FLATS OF BARS, &amp; REGULAR SECTIONS

UPTO 6.40mm - $\pm 0.20$	UPTO 32.0mm - $\pm 0.38$	UPTO 120.0mm - $\pm 0.85$	UPTO 320.00mm - $\pm 1.70$
UPTO 10.0mm - $\pm 0.23$	UPTO 50.0mm - $\pm 0.46$	UPTO 160.0mm - $\pm 1.02$	
UPTO 12.0mm - $\pm 0.25$	UPTO 60.0mm - $\pm 0.53$	UPTO 200.0mm - $\pm 1.14$	
UPTO 16.0mm - $\pm 0.28$	UPTO 80.0mm - $\pm 0.69$	UPTO 250.0mm - $\pm 1.40$	
UPTO 25.0mm - $\pm 0.30$	UPTO 100.0mm - $\pm 0.75$	UPTO 300.0mm - $\pm 1.65$	



SYMBOL OF QUALITY  
AN ISO 9001 COMPANY

**JINDAL ALUMINIUM LTD.**  
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	11-08-2018
CHECKED		
APPROVED	B.NATARAJA	03-09-2018

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981 , UNLESS OTHERWISE SPECIFIED

SCALE	5:1
AREA mm <sup>2</sup>	60.182
PERIMETER mm.	46.202
WEIGHT kg/m	0.162

PARTY'S NAME	WONJIN AUTOPARTS INDIA PVT. LTD., CHENNAI	DRAWING No.	P-18509-1	SECTION No.	-
PARTY'S DRAWING No.	HC844-EDFAA/E		S5974		S5974
ALLOY & TEMPER	6005 T5		28578		28578
DESCRIPTION	MISC. SECTION				