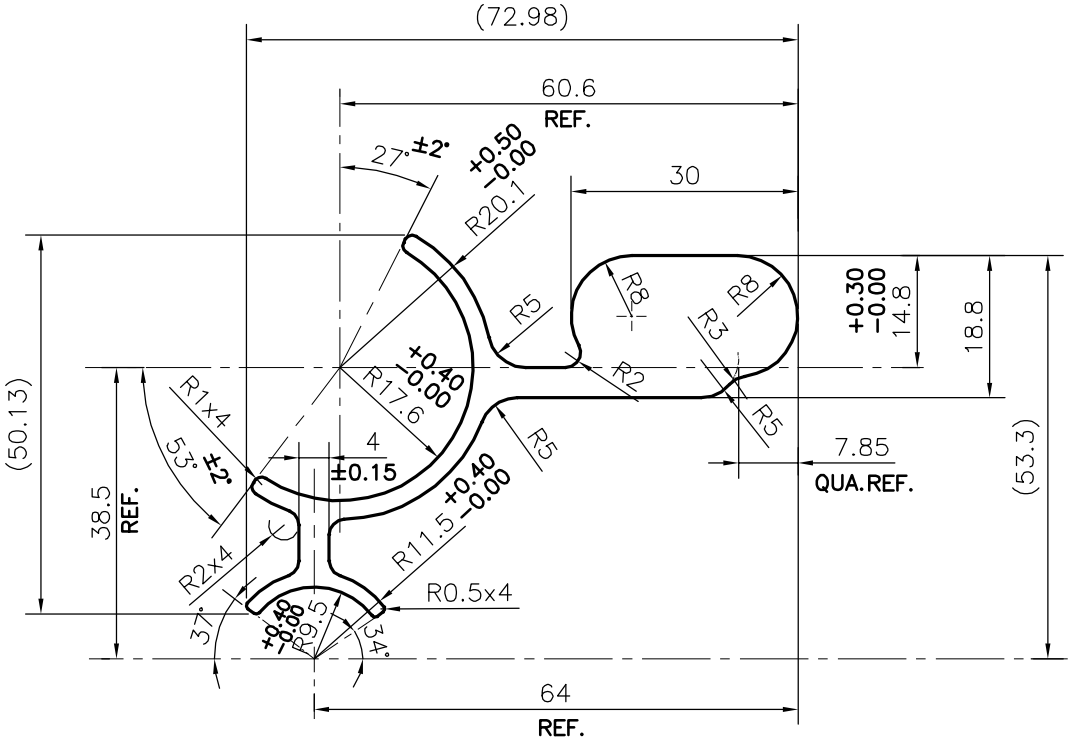
P–21820
28586



SCALE:- 1:1

*APPROXIMATE WEIGHT RANGE –**1.865 – 2.279 kg/m***

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm – ±0.20	UPTO 32.0mm – ±0.38	UPTO 120.0mm – ±0.85	1. STRAIGHTNESS=1.7mm/M
UPTO 10.0mm – ±0.23	UPTO 50.0mm – ±0.46	UPTO 160.0mm – ±1.02	2. TWIST=1.7mm/M
UPTO 12.0mm – ±0.25	UPTO 60.0mm – ±0.53	UPTO 200.0mm – ±1.14	3. ANGULARITY= ±2°
UPTO 16.0mm – ±0.28	UPTO 80.0mm – ±0.69	UPTO 250.0mm – ±1.40	4. FLATNESS =0.007xWIDTH
UPTO 25.0mm – ±0.30	UPTO 100.0mm – ±0.75	UPTO 300.0mm – ±1.65	

JINDAL

SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE–560073 (INDIA)

	NAME	DATE
DRAWN	DARPAN	30–11–2020
CHECKED		
APPROVED	B.NATARAJA	05–12–2020

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER **IS:3965–1981** , UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm^2	767.353
PERIMETER mm.	272.494
WEIGHT kg/m	2.072

PARTY'S NAME	PYN PRECISION COMPONENTS, FARIDABAD
PARTY'S DRAWING No.	XL HC840YG8AA–00–00
ALLOY & TEMPER	6005 T5
DESCRIPTION	INLET FLANGE SECTION

DRAWING No.	SECTION No.
P–21820	–
28586	28586