



DETAILS OF "S"  
SCALE 2:1

- # = 1.5 mm RADIUS (24 PLACES)
- X = 1 mm RADIUS (40 PLACES)
- A = 1.25 mm RADIUS (28 PLACES)
- B = 4mm RADIUS (4 PLACES)
- C = 3.5x45° CHAMFER (8 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS		UPTO 320.00mm - ±1.70	
UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

<p><b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)</p>		<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED</p>		
PARTY'S NAME	AVASARALA TECHNOLOGIES LTD., BANGALORE	
PARTY'S DRAWING No.	AS PER SAMPLE	
ALLOY & TEMPER	HE9 WP	
DESCRIPTION	CONVEYOR SECTION	
DRAWN	NAME	DATE
CHECKED	SRIYATHSA	20-07-2013
APPROVED	S.S.GARG	19-08-2013
SCALE	1:1	
AREA	mm <sup>2</sup>	4936.696
PERIMETER	mm.	937.384
WEIGHT	kg/m	13.329
DRAWING No.	SECTION No.	
P-12905	-	
S3828	S3828	
28667	28667	