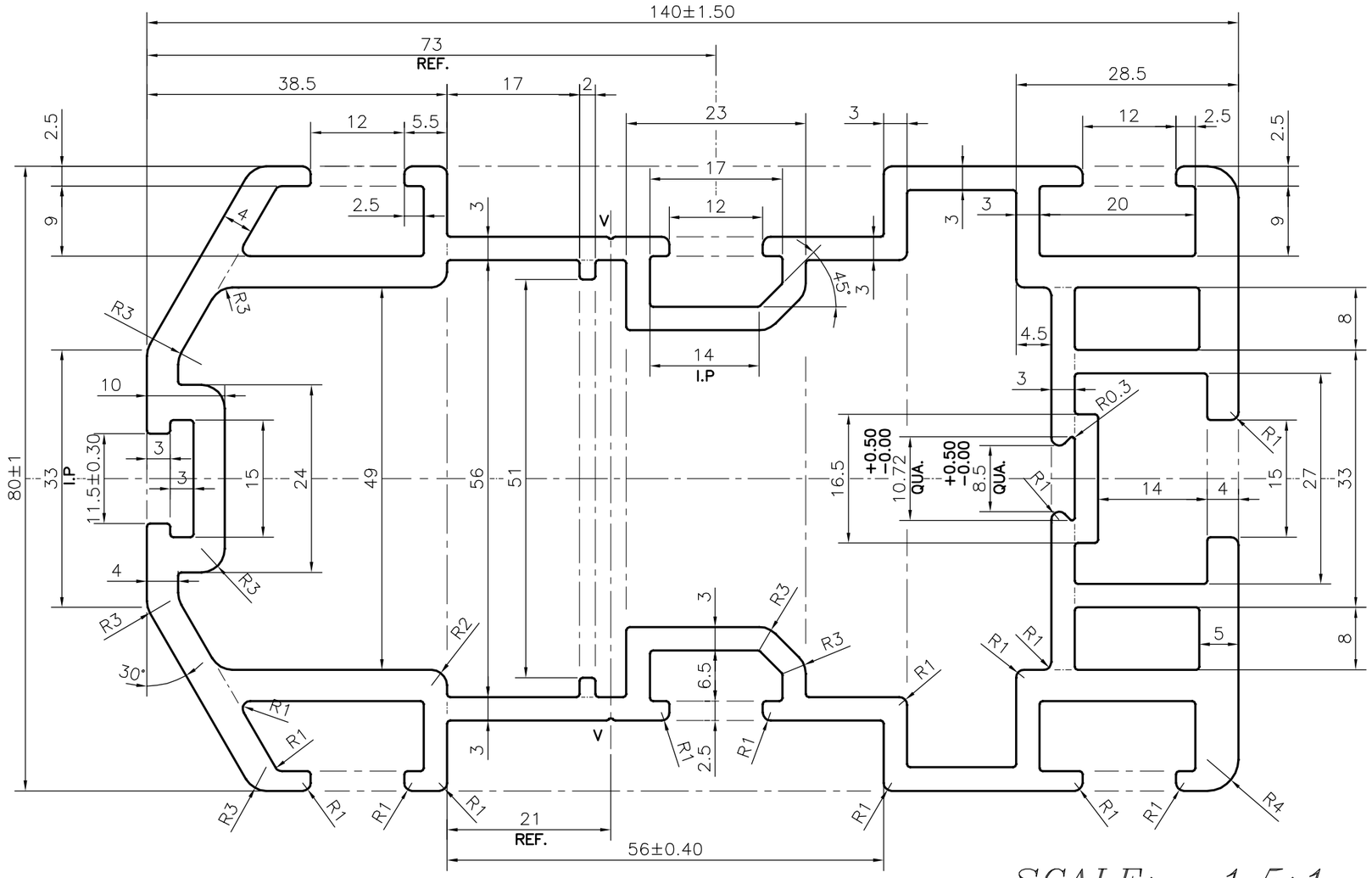
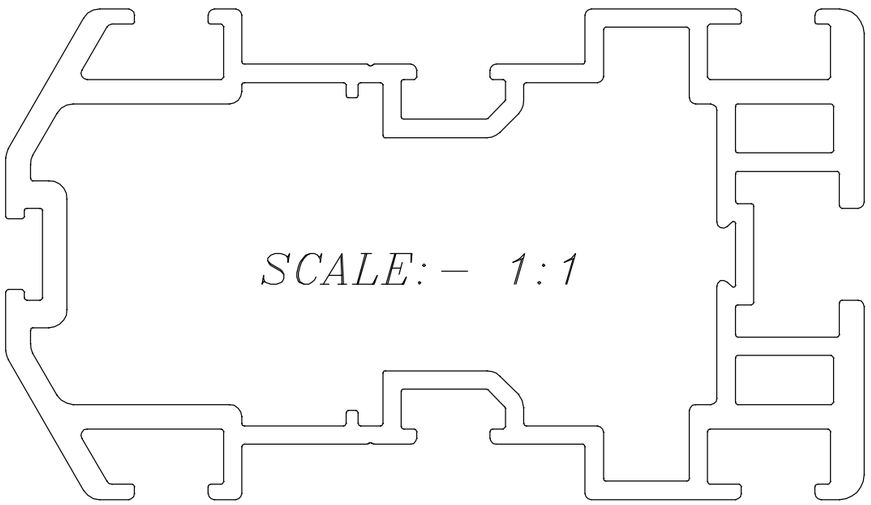
P-21096
28679



SCALE:– 1.5:1



SCALE:– 1:1

V="V" GROOVE 0.3x90° (2 PLACES)

TWIST=1.36MM/M FOR 80 MM SIDE AND 2.38MM/M FOR 140 MM SIDE.

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS			
UPTO 20.0mm – ±0.30 UPTO 30.0mm – ±0.38 UPTO 40.0mm – ±0.45 UPTO 50.0mm – ±0.52 UPTO 60.0mm – ±0.60	UPTO 80.0mm – ±0.70 UPTO 100.0mm – ±0.80 UPTO 120.0mm – ±0.90 UPTO 140.0mm – ±1.00 UPTO 160.0mm – ±1.14	UPTO 180.0mm – ±1.27 UPTO 200.0mm – ±1.40 UPTO 225.0mm – ±1.52	1. STRAIGHTNESS=1mm/M 2. ANGULARITY= ±2° 3. FLATNESS =0.006xWIDTH

JINDAL

SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE–560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER **IS:6477–1983** UNLESS OTHERWISE SPECIFIED

		NAME	DATE
DRAWN		DARPAN	20–06–2020
CHECKED			
APPROVED		B.NATARAJA	15–07–2020
SCALE			1.5:1
AREA mm^2			2230.153
PERIMETER mm.			740.373
WEIGHT kg/m			6.021
DRAWING No.		SECTION No.	
P–21096			
28679		28679	

PARTY'S NAME	VEGA CONVEYOURS & AUTOMATION LTD., MEDAK
PARTY'S DRAWING No.	NPCP0038497C
ALLOY & TEMPER	6063 T6
DESCRIPTION	CONVEYOR SECTION