16.5 11.5 5 156 **29TYP** 7.5  $\infty$ 12.5 17.5

P-1944

S222

8109

28733

ISSUE-3 DIMENSIONS CHANGED FROM 05.00 TO 07.50mm 29.00 TO 26.50mm

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& WEIGHT ALSO CHANGED FROM 5.567kg/M TO 5.689kg/M ISSUE-4 RADIUS CHANGED FROM RO.40 TO R3.00mm & WEIGHT ALSO CHANGED FROM 5.689kg/M TO 5.772kg/M

			NAME		DATE
(JINDAL)	$JINDAL \ ALUMINIUM \ LTD.$	DRAWN	RAGHAVENDRA		11-12-2004
SYMBOL OF QUALITY	BANGALORE-560073 (INDIA)	CHECKED			
AN ISO 9001 COMPANY	DANGALUKE-300073 (INDIA)	APPROVED			
ALL DIMENSIONS ARE IN mm. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED		SCALE	•		1:1
		AREA mm <sup>2</sup>			2137.903
		PERIMETER mm.		394.466	
PARTY'S NAME	FRICK INDIA LTD., FARIDABAD	WEIGHT kg/m			5.772
		DRAWING	G No. SEC		CTION No.
PARTY'S DRAWING No.	AS PER PARTYS REQUIREMENT	P-1944		_	
		S222 8109		S222	
ALLOY & TEMPER	HE9 WP			8109-ISSUE-4	
DESCRIPTION	INDUSTRIAL MISC. SECTION	28733	3 287		33