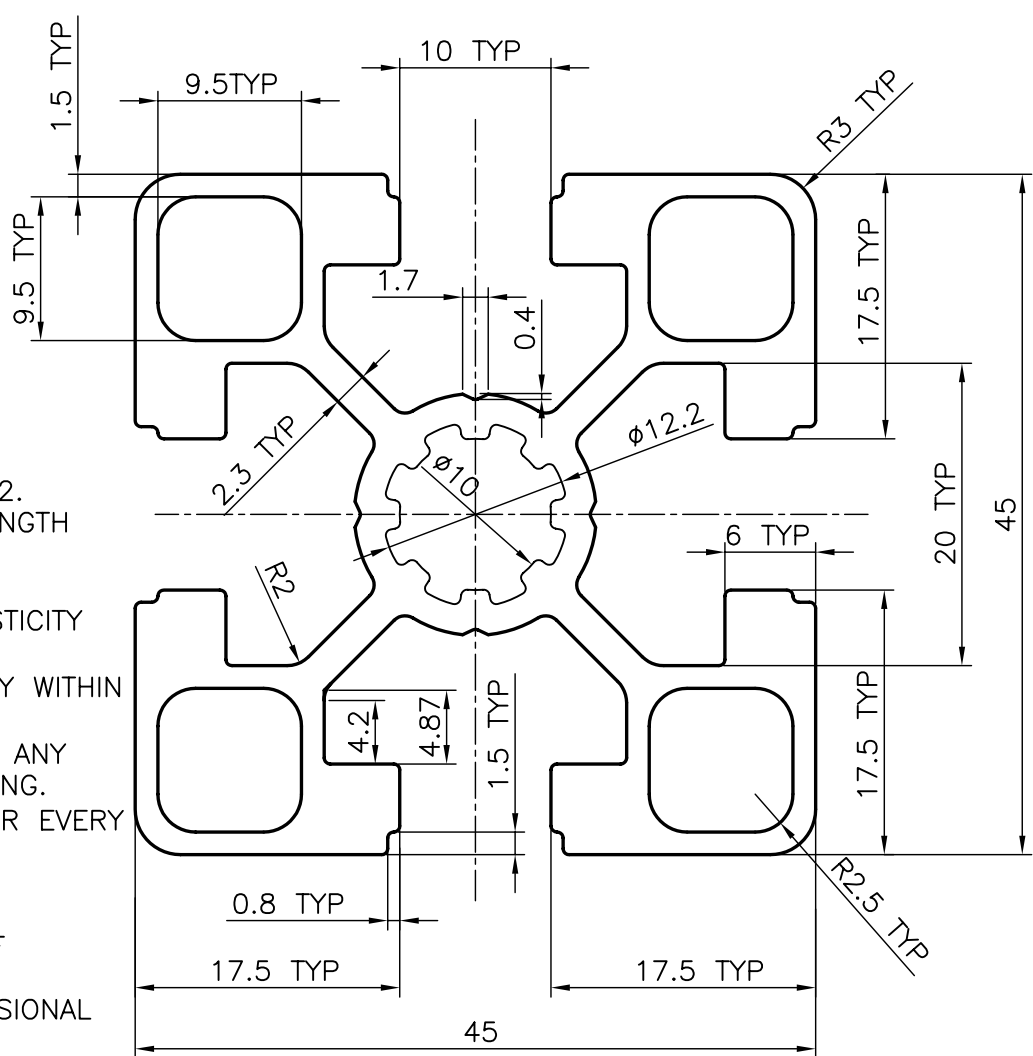
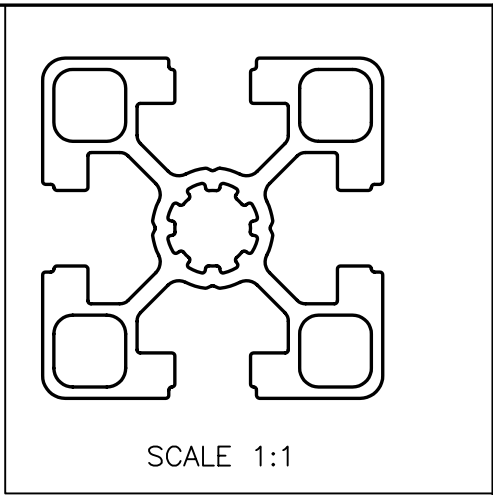
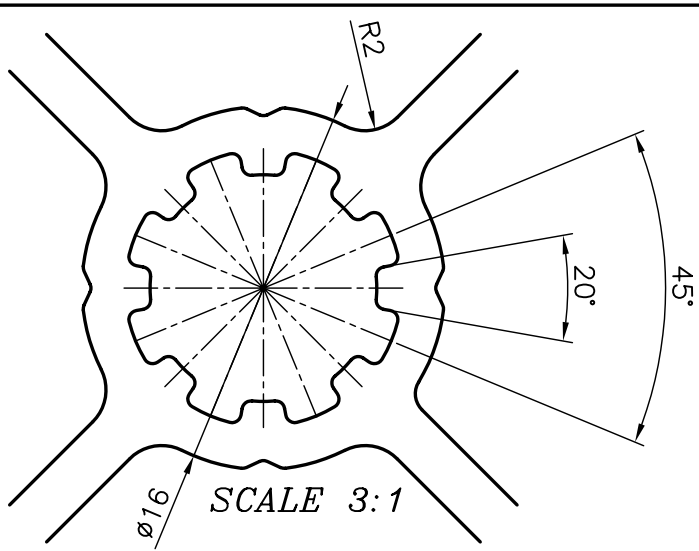



P-3008  
S612  
8293  
28778



NOTE:-

1. MIN. TENSILE STRENGTH=250N/mm<sup>2</sup>.
2. 0.2% PROOF STRENGTH =200N/mm<sup>2</sup>.
3. HARDNESS:75HB
4. MODULUS OF ELASTICITY E=70,000N/mm<sup>2</sup>.
5. AVERAGE ACCURACY WITHIN A PROFILE: ±0.3mm.
6. (a)0.3mm MAX AT ANY POINT OF 300mm LONG.  
(b) 1.5mm MAX-FOR EVERY 2000mm LENGTH
7. LONGITUDINAL STRAIGHTNESS OLERANCE=2.0mm OF 2000mm.
8. LONGITUDINAL TORSIONAL TOLERANCE 2mm OF 2000mm. LENGTH.

 SYMBOL OF QUALITY AN ISO 9002 COMPANY	<b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)	NAME	DATE
		DRAWN	RANGASWAMY 29-12-2K
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER I.S. 6477-1983 UNLESS OTHERWISE SPECIFIED		CHECKED	
		APPROVED	
		SCALE	2:1 & 3:3
PARTY'S NAME	LEONARDO ENGG. PVT LTD., BANGALORE	WEIGHT kg/m	1.818
PARTY'S DRAWING No.	AS PER DRAWING (LE/0010/MET/R1)	SECTION No.	28778
ALLOY & TEMPER	HE9 WP	DRAWING No. 28778	
DESCRIPTION	MISC. HOLLOW PROFILE		