


A = 0.80 mm RADIUS (18 PLACES)
 B = 1.5 mm RADIUS (5 PLACES)
 V = 0.4X90°XR0.4 (3 PLACES)
 UNSPECIFIED THICKNESS - 2 mm
 FLATNESS = ±0.006xW
 TWIST = ±1.5°/M
 STRAIGHTNESS = 1.7mm/M
 ANGULARITY = ±1°

DETAIL-A
 SCALE: -2:1

DETAIL-B
 SCALE: -2:1

 JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)		SYMBOL OF QUALITY AN ISO 9001 COMPANY	
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:5965-1981 UNLESS OTHERWISE SPECIFIED		PARTY'S NAME AL KARMA, NEW DELHI	
PARTY'S DRAWING No. TS-AL-155		PARTY'S NAME AL KARMA, NEW DELHI	
ALLOY & TEMPER HE9 WP		PARTY'S DRAWING No. TS-AL-155	
DESCRIPTION MISC. SECTION		ALLOY & TEMPER HE9 WP	
DRAWING No. P-6421		SECTION No. -	
DRAWING No. 28846		SECTION No. 28846	
NAME MALINGAPPA		DATE 23-05-2006	
CHECKED APPROVED		SCALE 1:1	
AREA mm²		PERIMETER mm.	
870.882		751.583	
2.351		2.351	