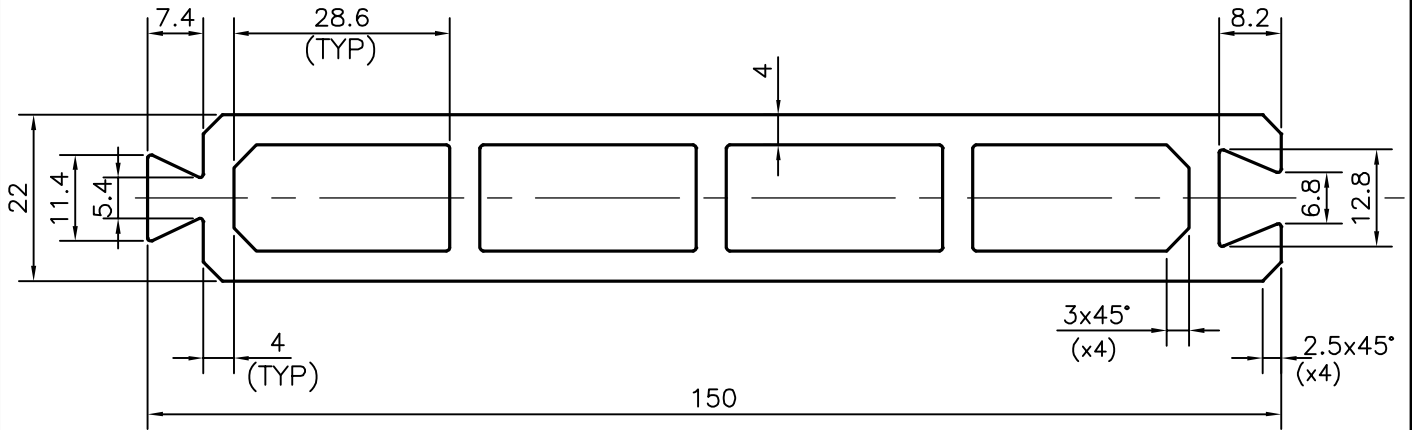


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|---------|
| P-12954 |
| S3821 |
| 29641 |




ISSUE-2 :-

3x45° CHAMFER ADDED IN MANDREL(4 PLACES)
 WEIGHT ALSO CHANGED FROM 4.065 TO 4.113 kg/M

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

| | | | |
|---------------------|----------------------|----------------------|-----------------------|
| UPTO 6.40mm - ±0.20 | UPTO 32.0mm - ±0.38 | UPTO 120.0mm - ±0.85 | UPTO 320.00mm - ±1.70 |
| UPTO 10.0mm - ±0.23 | UPTO 50.0mm - ±0.46 | UPTO 160.0mm - ±1.02 | |
| UPTO 12.0mm - ±0.25 | UPTO 60.0mm - ±0.53 | UPTO 200.0mm - ±1.14 | |
| UPTO 16.0mm - ±0.28 | UPTO 80.0mm - ±0.69 | UPTO 250.0mm - ±1.40 | |
| UPTO 25.0mm - ±0.30 | UPTO 100.0mm - ±0.75 | UPTO 300.0mm - ±1.65 | |

| | | | |
|--|--|----------------------|----------------|
|  SYMBOL OF QUALITY AN ISO 9001 COMPANY | JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA) | NAME | DATE |
| | | DRAWN | J.P.KAUSHIK |
| | | CHECKED | |
| | | APPROVED | S.S.GARG |
| | | | 12-01-2015 |
| 1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED | | SCALE | 1:1 |
| | | AREA mm ² | 1523.312 |
| | | PERIMETER mm. | 367.675 |
| | | WEIGHT kg/m | 4.113 |
| PARTY'S NAME | PALLAVI ENGINEERING, BANGALORE | DRAWING No. | SECTION No. |
| PARTY'S DRAWING No. | MODIFIED OF SECTION NO. 28719 & AS PER SAMPLE | P-12954 | - |
| ALLOY & TEMPER | HE9 WP | S3821 | S3821(ISSUE-2) |
| | | 29641 | 29641 |
| DESCRIPTION | MISC. SECTION | | |