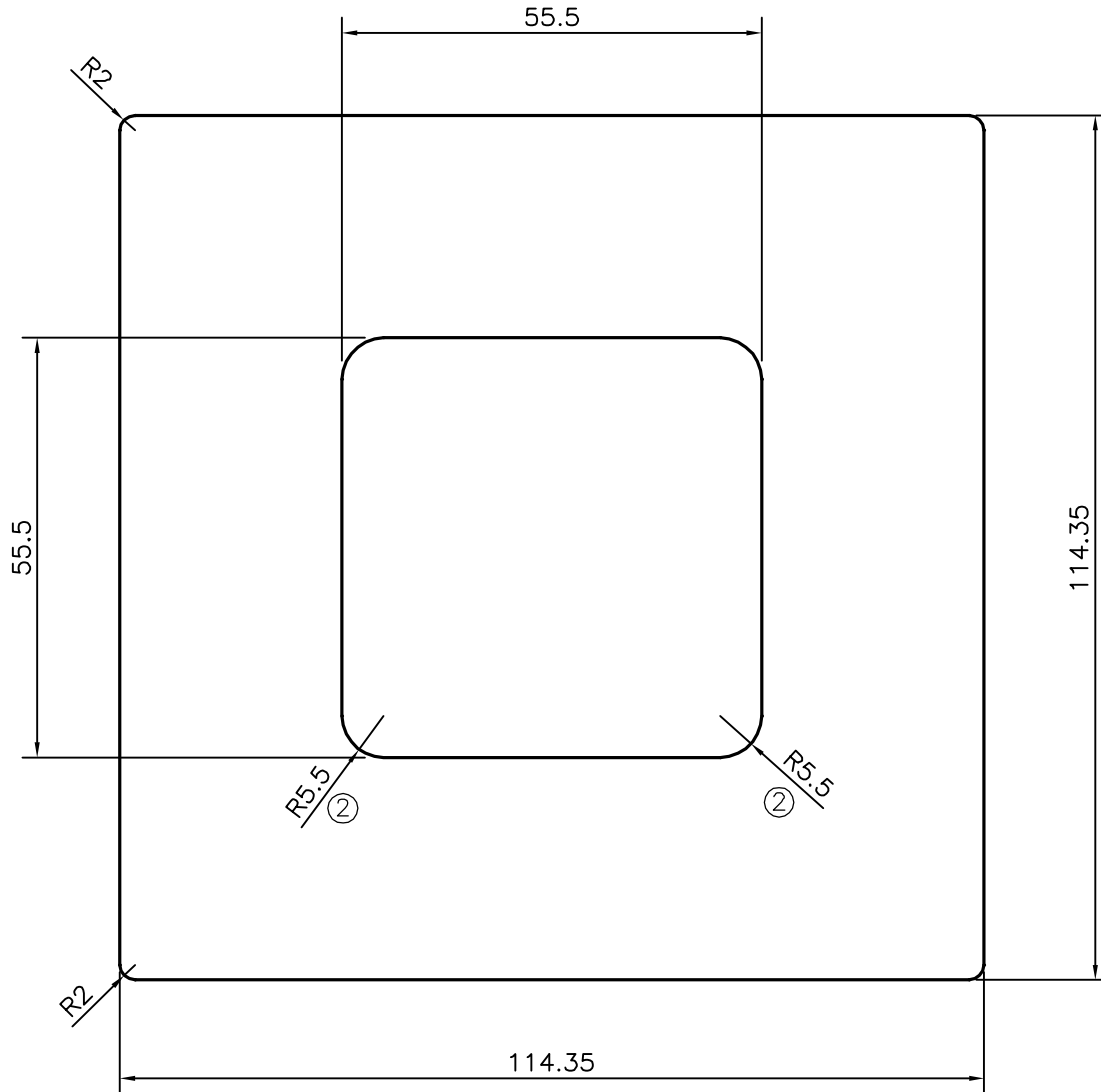


P-14846-1

S4534

29659

**ISSUE: - 2**

☞ CORNER RADIUS CHANGED FROM R4 TO R5.5 (4 PLACES)

☞ WEIGHT ALSO CHANGED FROM 27.016 TO 27.049 kg/m.

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

| | | | |
|---------------------|----------------------|----------------------|---|
| UPTO 6.40mm - ±0.20 | UPTO 32.0mm - ±0.38 | UPTO 120.0mm - ±0.85 | 1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH |
| UPTO 10.0mm - ±0.23 | UPTO 50.0mm - ±0.46 | UPTO 160.0mm - ±1.02 | |
| UPTO 12.0mm - ±0.25 | UPTO 60.0mm - ±0.53 | UPTO 200.0mm - ±1.14 | |
| UPTO 16.0mm - ±0.28 | UPTO 80.0mm - ±0.69 | UPTO 250.0mm - ±1.40 | |
| UPTO 25.0mm - ±0.30 | UPTO 100.0mm - ±0.75 | UPTO 300.0mm - ±1.65 | |



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

| | NAME | DATE |
|----------|----------|------------|
| DRAWN | PARVESH | 08-01-2016 |
| CHECKED | | |
| APPROVED | S.S.GARG | 05-03-2016 |

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED

| | |
|----------------------|-----------|
| SCALE | 1:1 |
| AREA mm ² | 10018.206 |
| PERIMETER mm. | 453.966 |
| WEIGHT kg/m | 27.049 |

| | | | | | |
|---------------------|-----------------------------------|-------------|-----------|-------------|----------------|
| PARTY'S NAME | DC AUTO PARTS PVT. LTD, BANGALORE | DRAWING No. | P-14846-1 | SECTION No. | - |
| PARTY'S DRAWING No. | AS PER SKETCH | | S4534 | | S4534(ISSUE-2) |
| ALLOY & TEMPER | AlMgSi 0.5 | | 29659 | | 29659 |
| DESCRIPTION | SQUARE TUBE-MISC. | | | | |