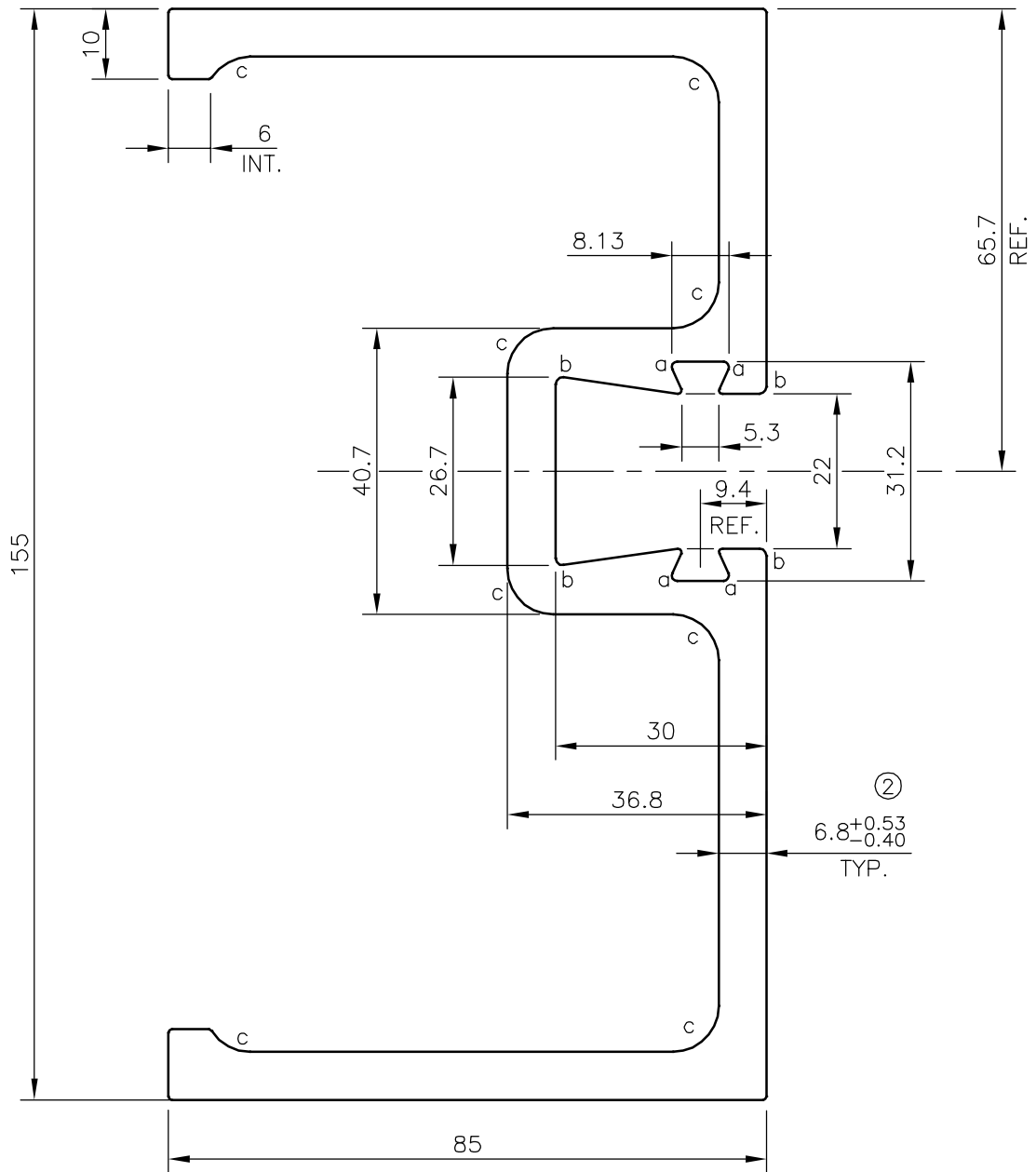


P-16457-2

S5292

29679



- a : RADIUS 0.80 mm (4 PLACES)
- b : RADIUS 1.00 mm (4 PLACES)
- c : RADIUS 6.50 mm (8 PLACES)

② ISSUE2 : TOLERANCE ADDED, AS PER CUSTOMER
E-MAIL DATED 07-03-2017

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	KIRAN	08-03-2017
CHECKED		
APPROVED	B.NATARAJ	09-03-2017

- 1. ALL DIMENSIONS ARE IN mm.
- 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.
- 3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm ²	2639.243
PERIMETER mm.	773.347
WEIGHT kg/m	7.126
DRAWING No.	SECTION No.
P-16457-2	
S5292	S5292(ISSUE-2)
29679	29679

PARTY'S NAME	JASH ENGINEERING LTD., INDORE
PARTY'S DRAWING No.	JESW/SG/GEN/1471 & REQUIREMENT
ALLOY & TEMPER	6061 T6, ASTM B221
DESCRIPTION	GUIDE FRAME SECTION