



X = 1.5 RADIUS (16 PLACES)  
\* = 1.0 RADIUS (232 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	UPTO 320.00mm - ±1.70
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

<p><b>JINDAL</b> SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>		<p><b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)</p>	
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED</p>			
PARTY'S NAME	MEDHA SERVO DRIVES PVT. LTD., HYDERABAD		
PARTY'S DRAWING No.	B-P660-21019		
ALLOY & TEMPER	63400 WP		
DESCRIPTION	HEAT SINK SECTION		
DRAWN	J.P.KAUSHIK	DATE	02-07-2013
CHECKED			
APPROVED	S.S.GARG		06-07-2013
SCALE	1:1		
AREA	mm <sup>2</sup> 3394.202		
PERIMETER	mm. 2251.337		
WEIGHT	kg/m 9.164		
DRAWING No.	SECTION No.		
P-12884	-		
S3798	S3798		
33543	33543		