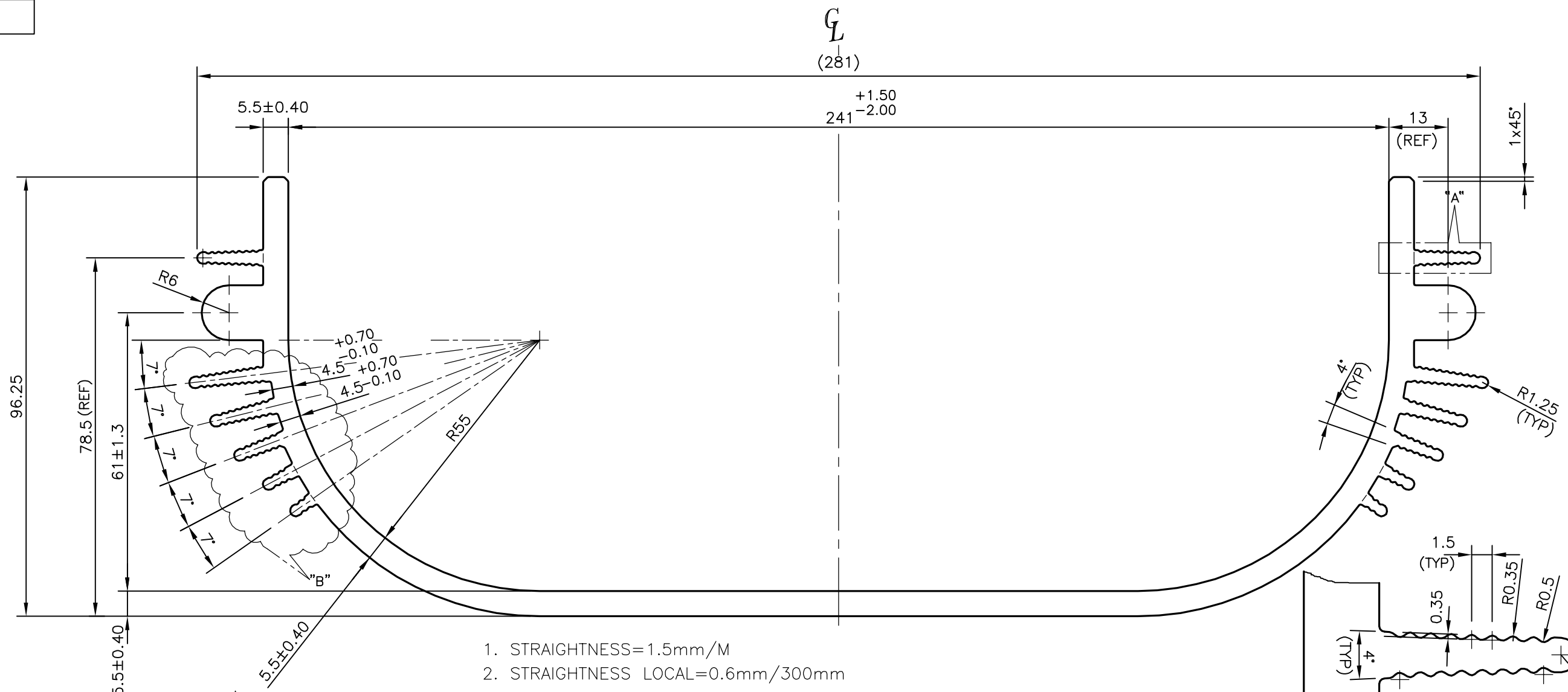
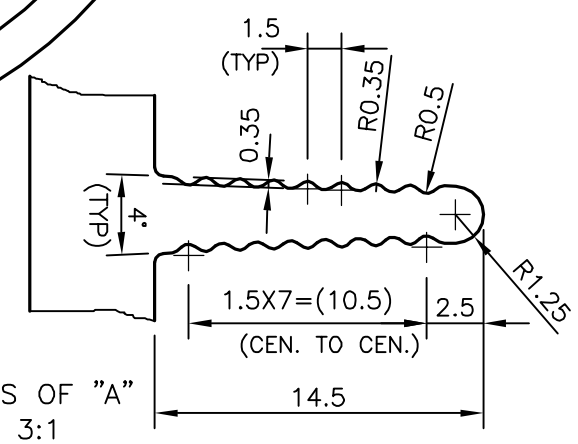
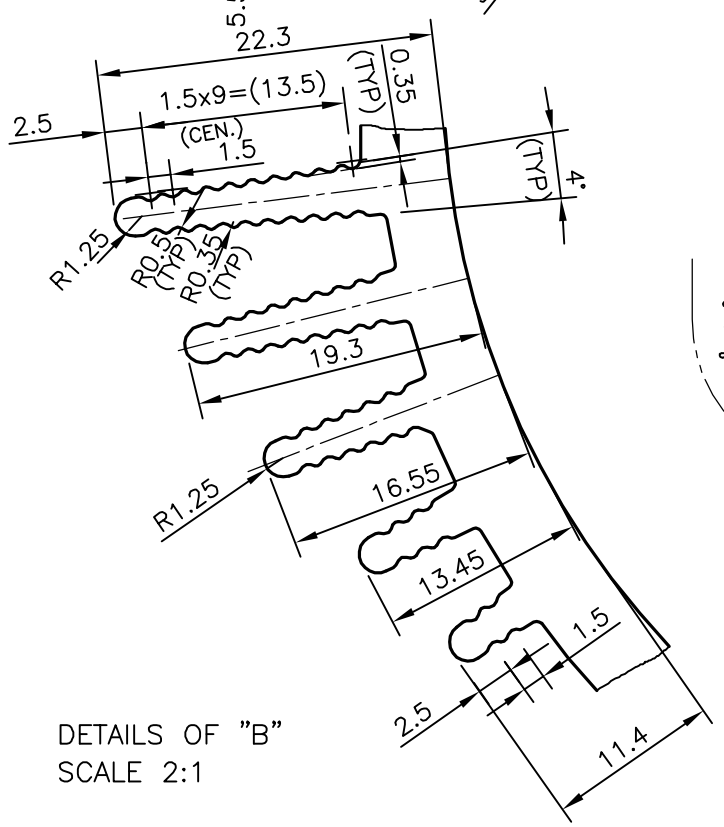
P-12841-6
S4002
33568



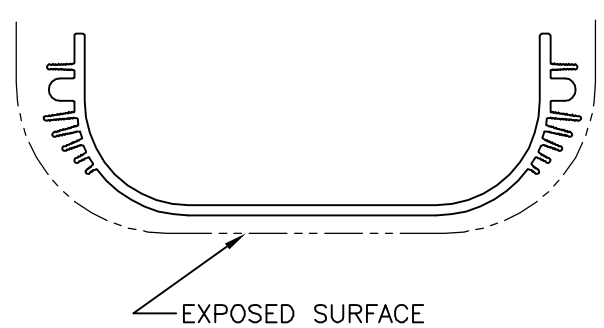
1. STRAIGHTNESS=1.5mm/M
2. STRAIGHTNESS LOCAL=0.6mm/300mm
3. TWIST=2.5mm/M
4. CONVEXITY/CONCAVITY= 1.2mm (ALONG WIDTH)



DETAILS OF "A"
SCALE 3:1



DETAILS OF "B"
SCALE 2:1



TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

DIMENSION	CD≤100	100<CD≤200	200<CD≤300	300<CD≤500
UPTO 10mm	±0.25	±0.30	±0.35	±0.40
10.0 −25.0	±0.30	±0.40	±0.50	±0.60
25.0 −50.0	±0.50	±0.60	±0.80	±0.90
50.0 −100	±0.70	±0.90	±1.10	±1.30
100 − 150	−	±1.10	±1.30	±1.50
150 − 200	−	±1.3	±1.50	±1.80
200 − 300	−	−	±1.70	±2.10
300 − 450	−	−	−	±2.80

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER BS:EN-755-9 ,UNLESS OTHERWISE SPECIFIED

	NAME	DATE
DRAWN	J.P.KAUSHIK	28-12-2013
CHECKED		
APPROVED	S.S.GARG	27-01-2014

SCALE	1:1
AREA mm^2	2741.769
PERIMETER mm.	1110.495
WEIGHT kg/m	7.403

PARTY'S NAME	ACE MULTI AXES SYSTEM LTD., BANGALORE
PARTY'S DRAWING No.	5334814DDW REV-7 (B) & AS PER REQUIREMENT
ALLOY & TEMPER	6063 T4
DESCRIPTION	HEAT SINK SECTION

DRAWING No.	SECTION No.
P-12841-6	–
S4002	S4002
33568	33568