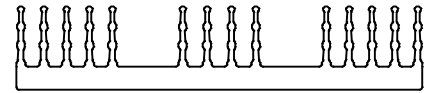


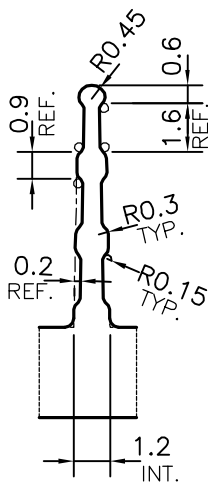
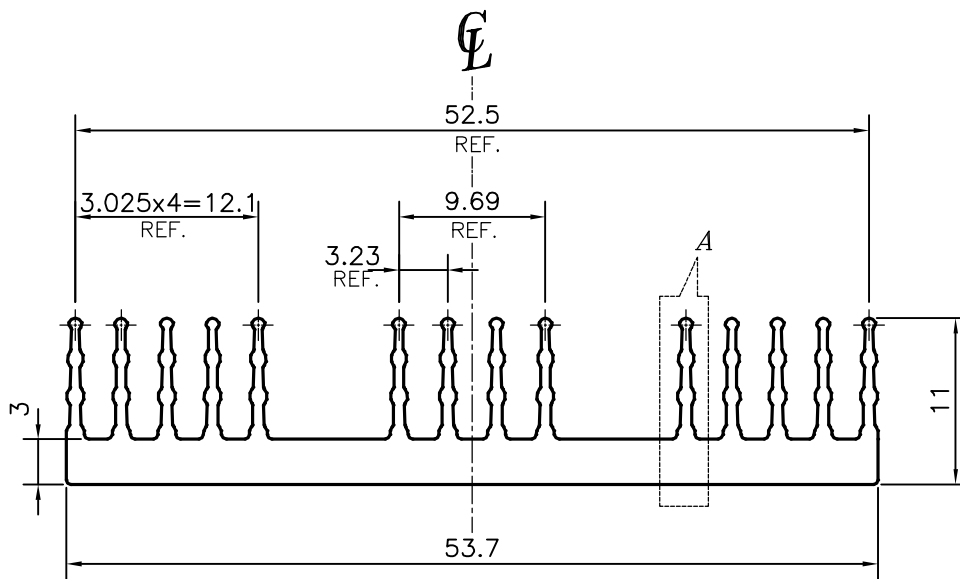
P-13406

S4045

33570



SCALE: - 1:1



DETAIL OF "A"
SCALE 4:1

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2' 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	14-02-2014
CHECKED		
APPROVED	S.S.GARG	28-02-2014
SCALE		2:1
AREA	mm ²	249.653
PERIMETER	mm.	335.526
WEIGHT	kg/m	0.674
DRAWING No.	SECTION No.	
P-13406	-	
S4045	S4045	
33570	33570	

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.30 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	LITE TECHNOLOGY CO. PVT. LTD., THANE
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING-10022-001-01
ALLOY & TEMPER	HE9 WP
DESCRIPTION	HEAT SINK SECTION