



DETAIL OF "A"
SCALE 3:1

V = VEE GROOVE 0.4x90° (1 PLACE)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65

<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>	<p>JINDAL ALUMINIUM LTD.</p> <p>BANGALORE-560073 (INDIA)</p>		<p>1. STRAIGHTNESS=1.7mm/M</p> <p>2. TWIST=1.7mm/M</p> <p>3. ANGULARITY= ±2°</p> <p>4. FLATNESS =0.007xWIDTH</p>
	<p>DRAWN NAME: PARYESH</p> <p>CHECKED</p> <p>APPROVED S.S.GARG</p>	<p>DATE: 02-03-2015</p>	

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	SUNRAYS LIGHTING SYSTEM, THANE
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING
ALLOY & TEMPER	HE9 WP
DESCRIPTION	HEAT SINK SECTION