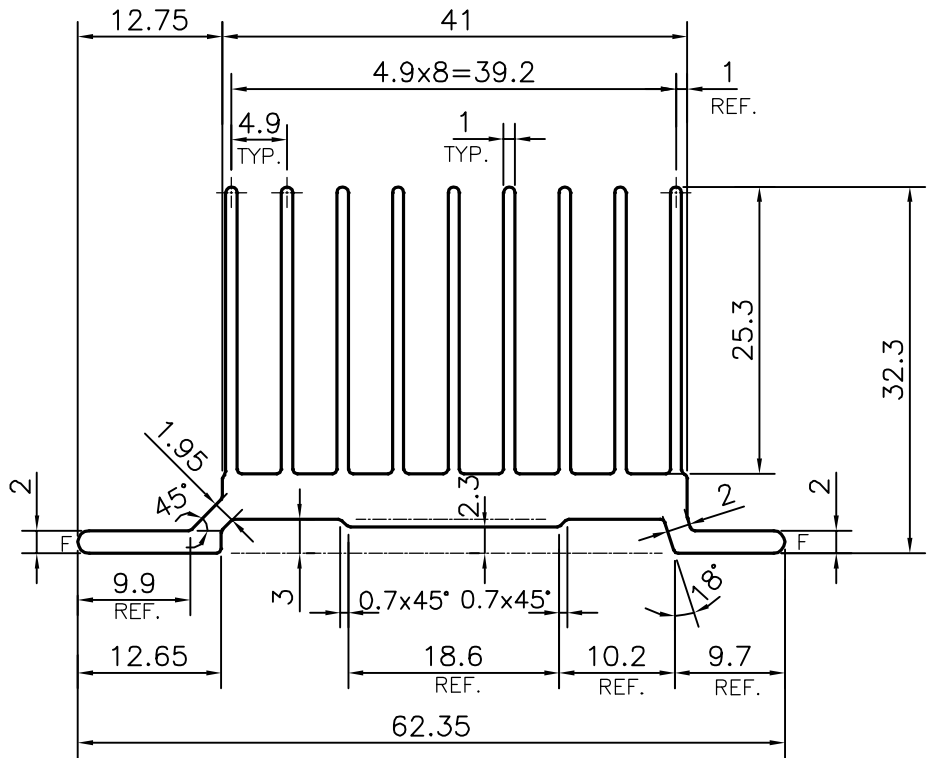
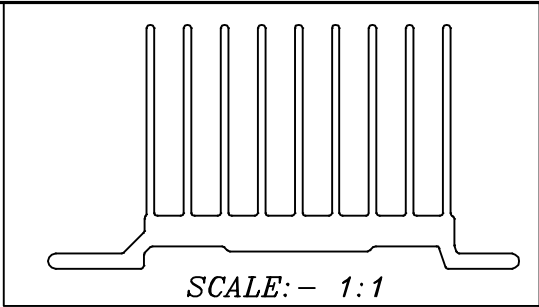


P-14019-1  
S4273  
33614




➡ **ISSUE-2**  
DRAWING MODIFIED AS PER CUSTOMER REQUIREMENT.

➡ **ISSUE-3**  
DIMENSION CHANGED FROM 1.75 TO 2 mm.

F = FULL RADIUS (2 PLACES)

**TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS**

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	<b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)	NAME	DATE
		DRAWN	PARVESH 09-01-2015
		CHECKED	
		APPROVED	S.S.GARG 21-01-2015
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981 , UNLESS OTHERWISE SPECIFIED		SCALE	1.5:1
		AREA mm <sup>2</sup>	455.813
		PERIMETER mm.	587.929
		WEIGHT kg/m	1.231
		DRAWING No.	SECTION No.
PARTY'S NAME	MICRO-TECH C.N.C. PVT. LTD., HOSUR	P-14019-1	-
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING	S4273	S4273(ISSUE-3)
ALLOY & TEMPER	6063 T6	33614	33614
DESCRIPTION	HEAT SINK SECTION		