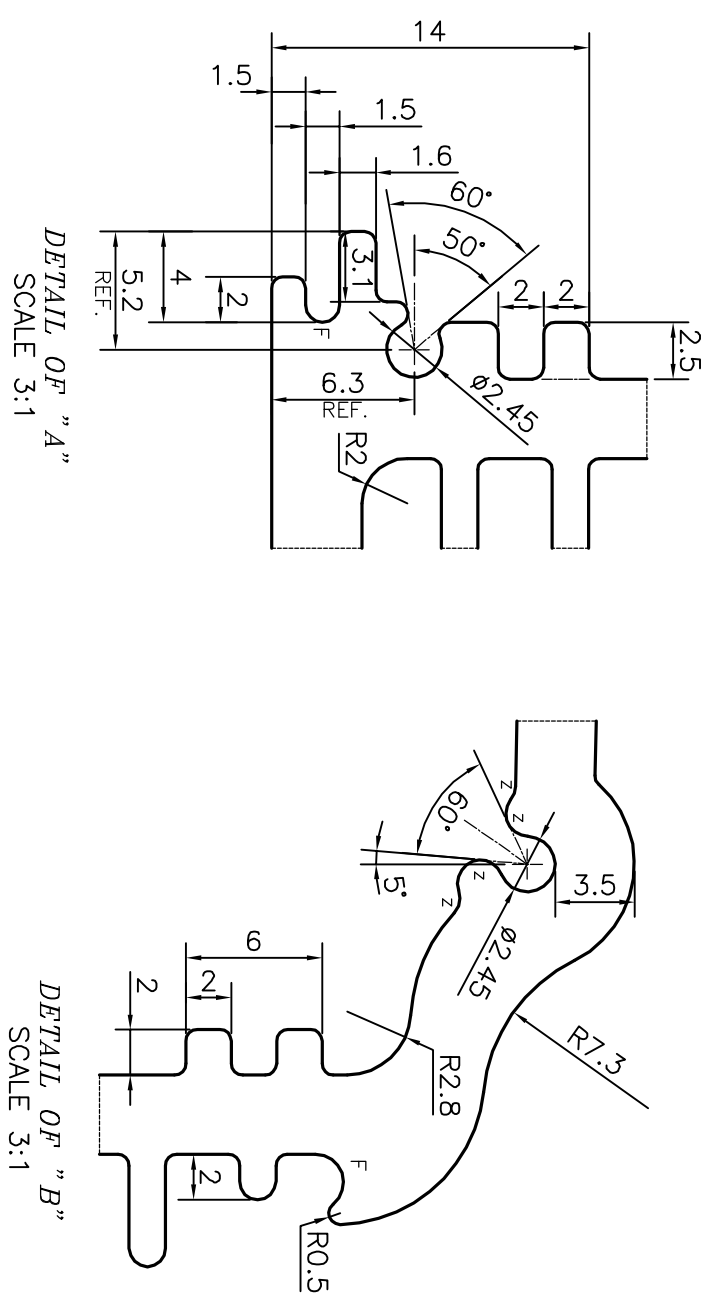


**F**

ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.

F = FULL RADIUS (8 PLACES)  
Z = RADIUS 1 mm. (14 PLACES)



DETAIL OF "A"  
SCALE 3:1

DETAIL OF "B"  
SCALE 3:1

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS		
UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65

<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>		<p><b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)</p>	
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED</p>			
PARTY'S NAME		QUALITEK ENGINEERS, BANGALORE	
PARTY'S DRAWING No.		AS PER PROPOSAL DRAWING	
ALLOY & TEMPER		6063 T6	
DESCRIPTION		HEAT SINK SECTION	

DRAWN	NAME	DATE
CHECKED	PARVESH	29-12-2015
APPROVED	S.S.GARG	13-01-2016
SCALE		0.8:1
AREA mm <sup>2</sup>		2508.878
PERIMETER mm.		1633.258
WEIGHT kg/m		6.774
DRAWING No.		SECTION No.
P-15437		-
S4824		S4824
33623		33623