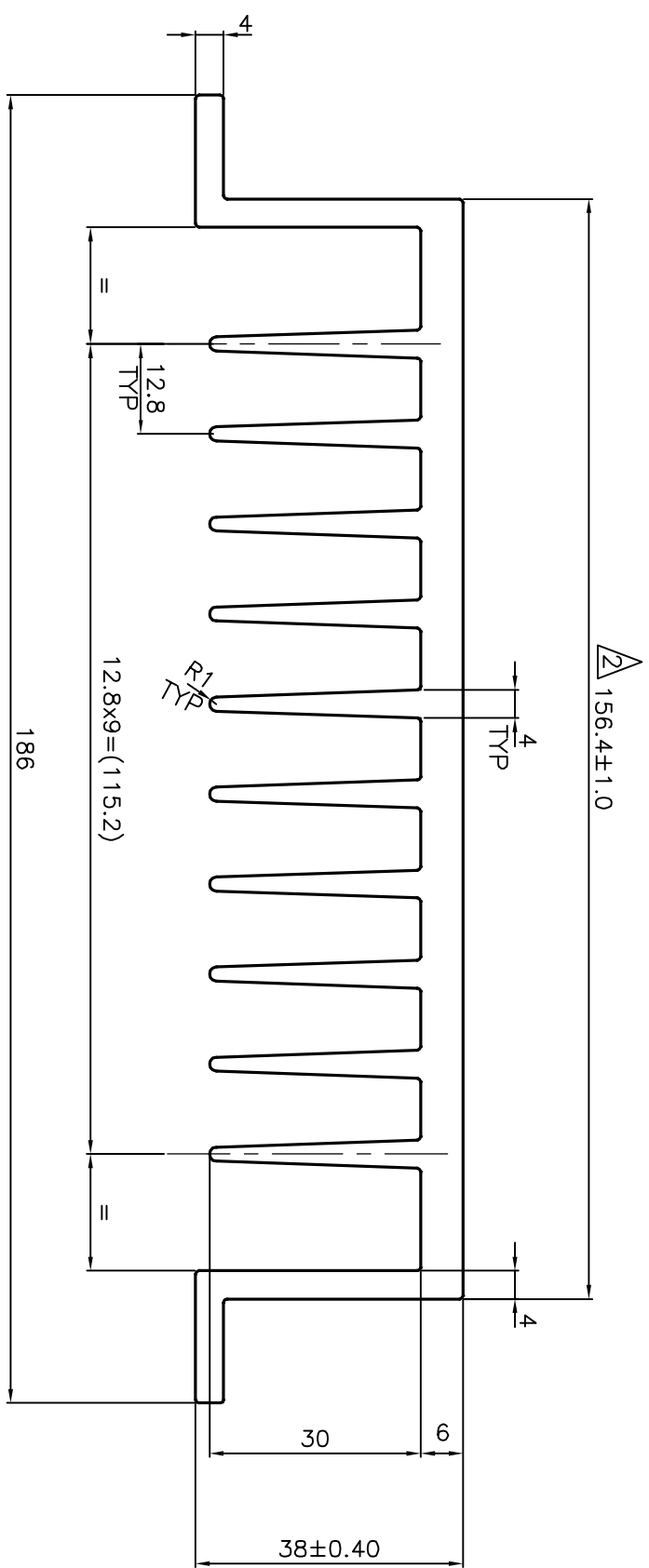



P-17322-1
S5475
33634



ISSUE-2  
 DIMENSION & TOLERANCE CHANGED FROM 157±1.10 mm TO 156.4±1.0 mm  
 WEIGHT CHANGED FROM 5.942 TO 5.939 kg/m

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.0mm/M 2. TWIST=1.0mm/M 3. ANGULARITY= ±1° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

 SYMBOL OF QUALITY AN ISO 9001 COMPANY		<b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)	
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED			
PARTY'S NAME	NASCENT VENTURES PVT. LTD, BANGALORE		
PARTY'S DRAWING No.	AS PER DRAWING ORION-TR 400W & REQUIREMENT		
ALLOY & TEMPER	6063 T6		
DESCRIPTION	HEAT SINK SECTION		
SCALE	1:1	DRAWN	J.P.KAUSHIK
AREA mm <sup>2</sup>	2199.455	CHECKED	
PERIMETER mm.	1077.226	APPROVED	B.NATARAJA
WEIGHT kg/m	5.939	DATE	06-03-2020
DRAWING No.	P-17322-1	SECTION No.	-
	S5475		S5475
	33634		33634(ISSUE-2)