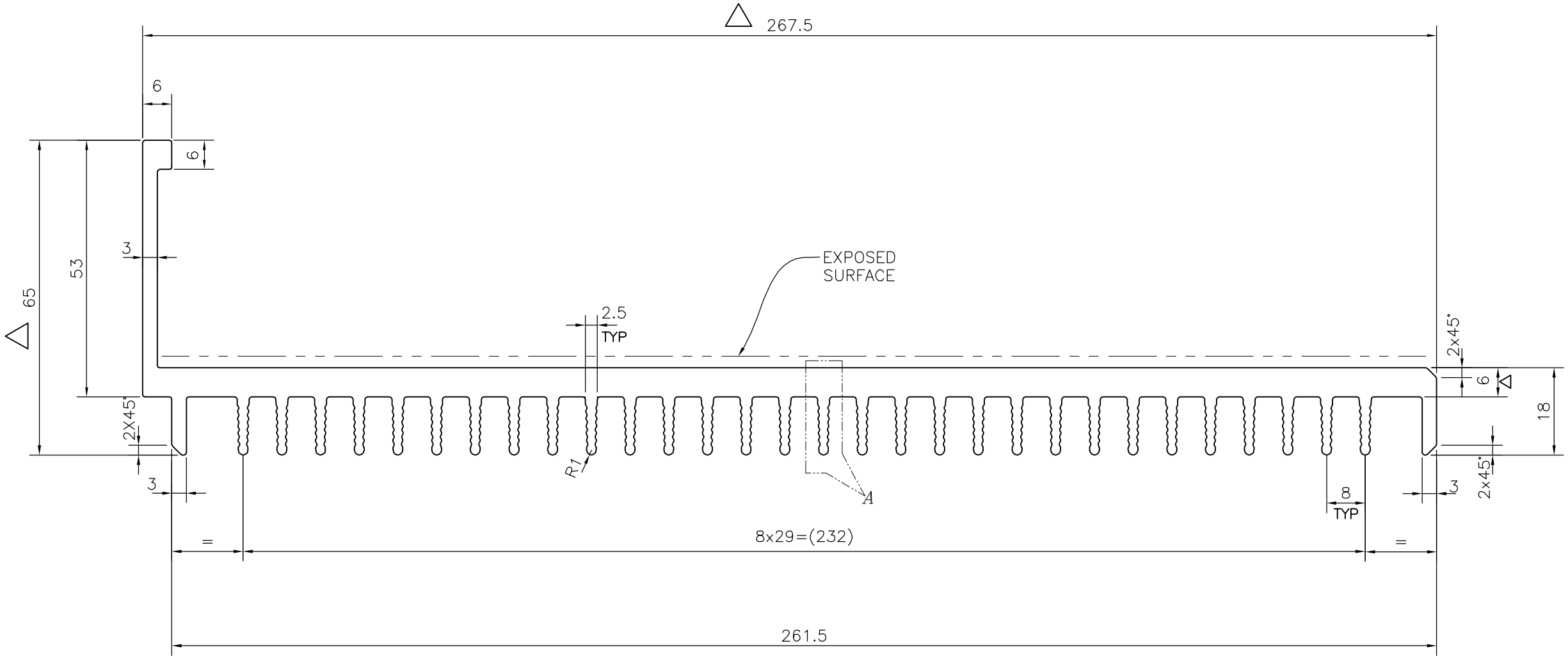
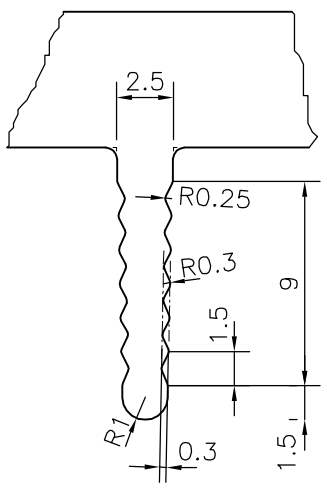
P–17235–2
S5422
33635



△ = MARKED CRITICAL DIMENSIONS



DETAIL OF "A"
SCALE 3:1

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS		
UPTO 6.40mm – ±0.20	UPTO 32.0mm – ±0.38	UPTO 120.0mm – ±0.85
UPTO 10.0mm – ±0.23	UPTO 50.0mm – ±0.46	UPTO 160.0mm – ±1.02
UPTO 12.0mm – ±0.25	UPTO 60.0mm – ±0.53	UPTO 200.0mm – ±1.14
UPTO 16.0mm – ±0.28	UPTO 80.0mm – ±0.69	UPTO 250.0mm – ±1.40
UPTO 25.0mm – ±0.30	UPTO 100.0mm – ±0.75	UPTO 300.0mm – ±1.65

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE–560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	10–06–2017
CHECKED		
APPROVED	B.NATARAJA	13–06–2017

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.
3. TOLERANCES WILL BE AS PER IS:3965–1981 , UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm^2	2542.813
PERIMETER mm.	1402.386
WEIGHT kg/m	6.866

		DRAWING No.	SECTION No.
PARTY'S NAME	VEDANG RADIO TECHNOLOGY PVT. LTD., THANE	P–17235–2	–
PARTY'S DRAWING No.	AS PER DRAWING–BASE 1	S5422	S5422
ALLOY & TEMPER	HE9 WP	33635	33635
DESCRIPTION	HEAT SINK SECTION		