



UNSPECIFIED RADIUS 0.30 mm

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

<p><b>JINDAL</b> SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>		<p><b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)</p>	
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED</p>		<p>1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.006xWIDTH</p>	
PARTY'S NAME	ROTOMOTIVE POWERDRIVES (I) LTD.	NAME	DATE
PARTY'S DRAWING No.	D-0074.6	DRAWN	J.P.KAUSHIK 21-07-2020
ALLOY & TEMPER	6063 T6	CHECKED	
DESCRIPTION	HEAT SINK SECTION	APPROVED	B.NATARAJA 23-07-2020
		SCALE	1:1
		AREA mm <sup>2</sup>	1376.204
		PERIMETER mm.	1211.303
		WEIGHT kg/m	3.716
		DRAWING No.	P-21142-1
		SECTION No.	33653