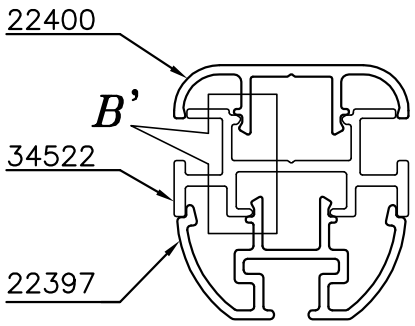
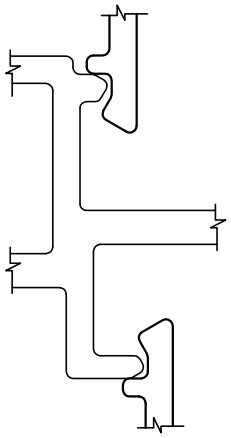
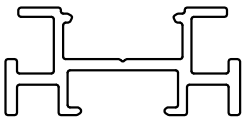
P–6002
X489
34522



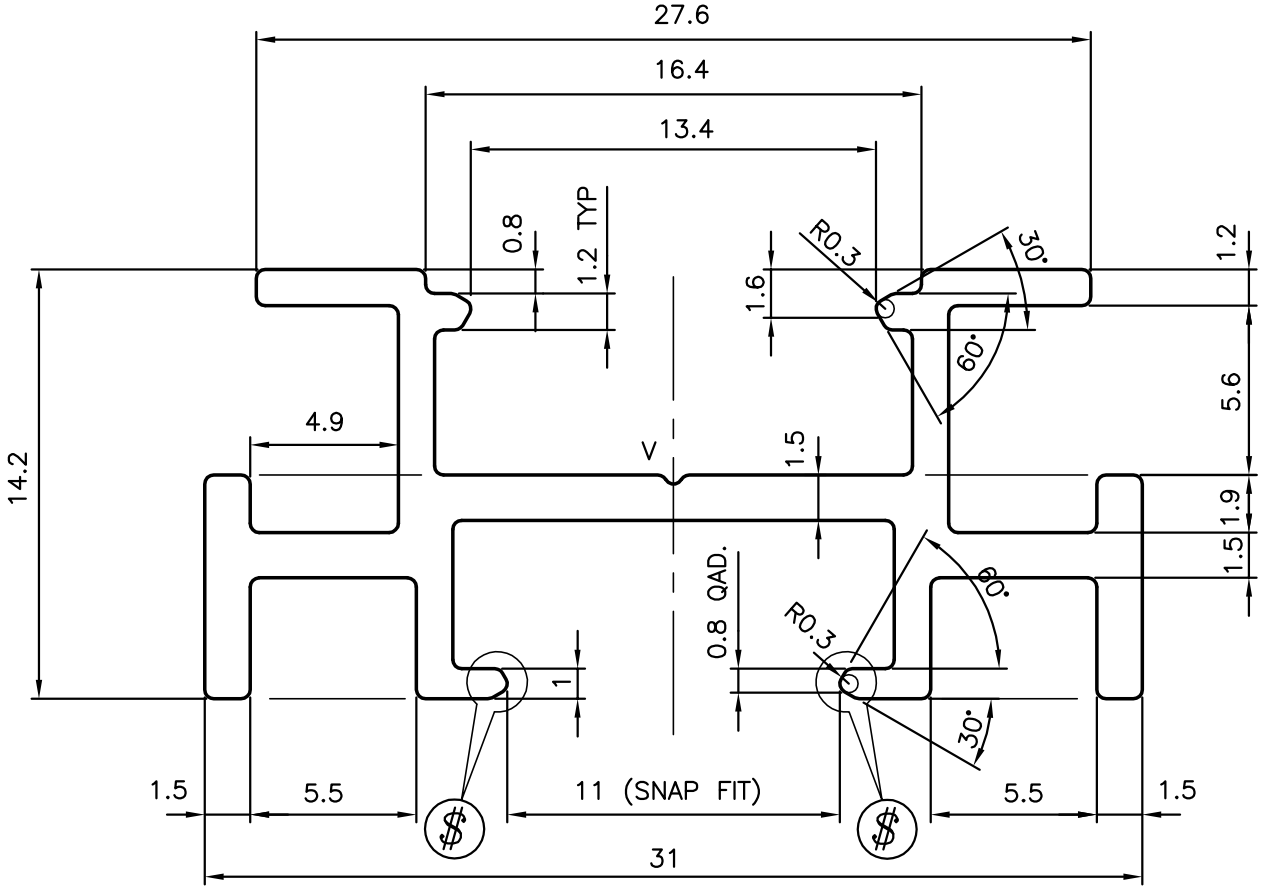
SCALE:–1:1



DETAIL–B
SCALE:–3:1



1:1



ISSUE–2 $ MARKED PORTION MODIFIED TO SUIT ASSEMBLY

GENERAL WALL THICKNESS = 1.2 mm

V = VEE GROOVE 0.3xR0.3 (1 PLACE)

UNSPECIFIED CORNER RADIUS SHOULD BE 0.3 mm

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE–560073 (INDIA)

	NAME	DATE
DRAWN	MALINGAPPA	28–04–2006
CHECKED		
APPROVED		

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965–1981 UNLESS OTHERWISE SPECIFIED

SCALE	4:1
AREA mm^2	113.425
PERIMETER mm.	163.659
WEIGHT kg/m	0.306

PARTY'S NAME	WIPRO CONSUMER CARE & LIGHTING, BANGALORE
PARTY'S DRAWING No.	VBA D 0004
ALLOY & TEMPER	HE9 WP
DESCRIPTION	TOP TRIM 30 mm

DRAWING No.	SECTION No.
P–6002	–
X489	X489–ISSUE–2
34522	34522