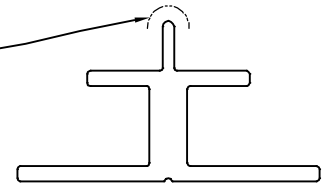


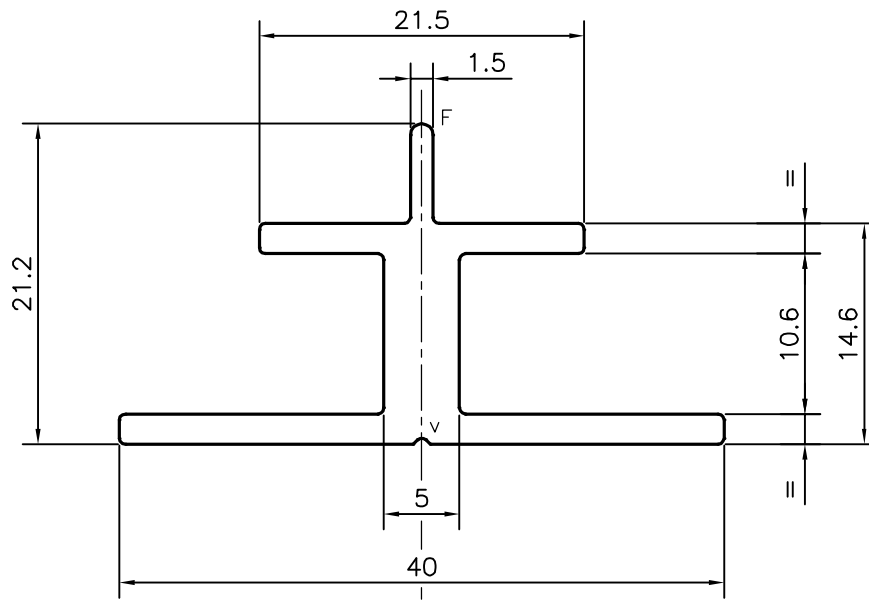
P-14563

X1887

34593

EXPOSED
SURFACE

SCALE: - 1:1



F = FULL RADIUS (1 PLACE)

V = VEE GROOVE 0.4x90° (1 PLACE)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

SYMBOL OF QUALITY
AN ISO 9001 COMPANY**JINDAL ALUMINIUM LTD.**
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	17-04-2015
CHECKED		
APPROVED	S.S.GARG	12-06-2015

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981 , UNLESS OTHERWISE SPECIFIED

SCALE	2:1
AREA mm ²	185.304
PERIMETER mm.	152.65
WEIGHT kg/m	0.500

PARTY'S NAME	ERGO CREATIVE SOLUTIONS PVT. LTD., BANGALORE	DRAWING No.	P-14563	SECTION No.	-
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING-B38583		X1887		X1887
ALLOY & TEMPER	6063 T6		34593		34593
DESCRIPTION	FURNITURE SECTION				