



F = FULL RADIUS (4 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	UPTO 320.00mm - ±1.70
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>		<p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>	
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981 UNLESS OTHERWISE SPECIFIED</p>		<p>SCALE 1:1</p>	
<p>PARTY'S NAME LIGHT METALS, BANGALORE</p>		<p>AREA mm² 526.948</p>	
<p>PARTY'S DRAWING No. AS PER AUTOCAD DRAWING-318 & REQUIREMENT</p>		<p>PERIMETER mm. 586.77</p>	
<p>ALLOY & TEMPER HE9 WP</p>		<p>WEIGHT kg/m 1.423</p>	
<p>DESCRIPTION MISC. SECTION</p>		<p>DRAWING No. SECTION No. P-12885-2 -</p>	

DRAWN	NAME	DATE
CHECKED	SRIYATHSA	11-07-2013
APPROVED	S.S.GARG	13-07-2013
SCALE 1:1		
AREA mm ² 526.948		
PERIMETER mm. 586.77		
WEIGHT kg/m 1.423		
DRAWING No. SECTION No. P-12885-2 -		
PARTY'S DRAWING No. AS PER AUTOCAD DRAWING-318 & REQUIREMENT		
ALLOY & TEMPER HE9 WP		
DESCRIPTION MISC. SECTION		