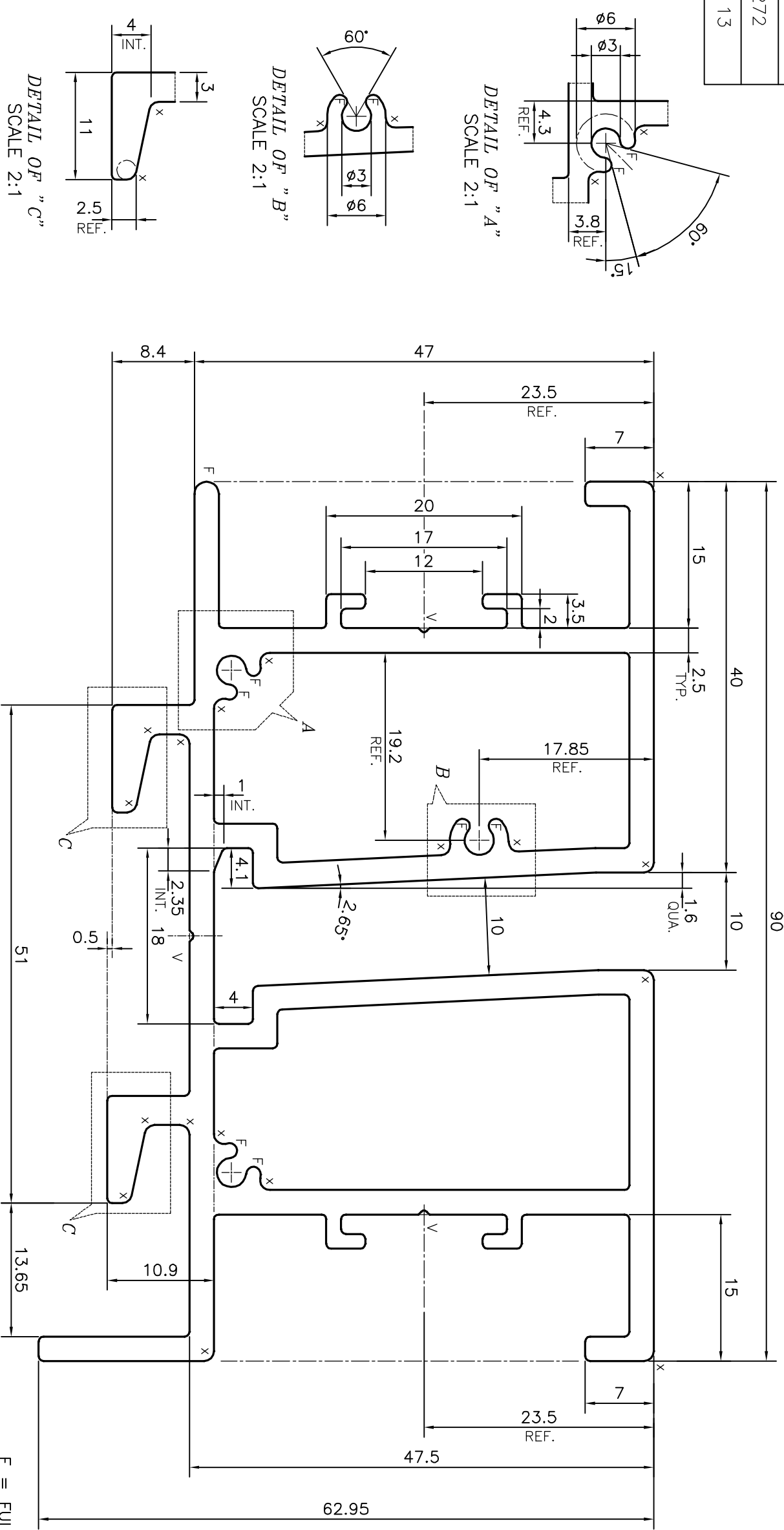


P-14017
S4272
35113



DETAIL OF "A"
SCALE 2:1

DETAIL OF "B"
SCALE 2:1

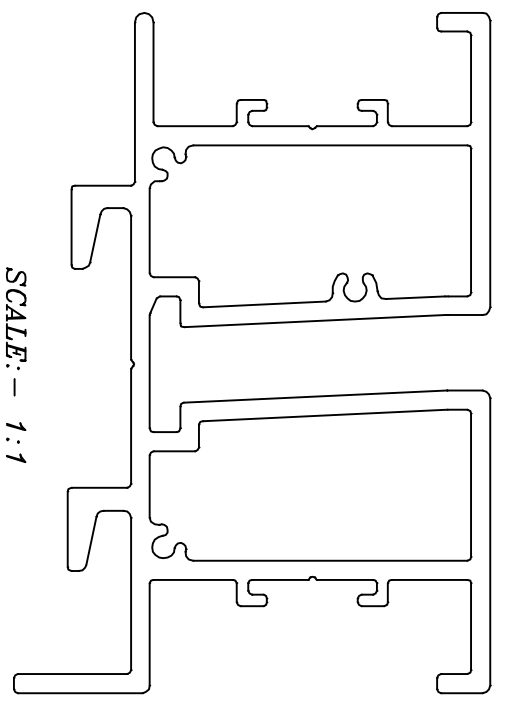
DETAIL OF "C"
SCALE 2:1

F = FULL RADIUS (7 PLACES)
X = RADIUS 1 mm. (17 PLACES)
V = VEE GROOVE 0.4x90° (3 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65

<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>		<p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>	
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED</p>		<p>1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH</p>	
PARTY'S NAME	ENSEMBLE INFRACTION PVT. LTD., MUMBAI	DRAWN	NAME
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING	CHECKED	DATE
ALLOY & TEMPER	HE9 WP	APPROVED	S.S.GARG
DESCRIPTION	DISPLAY SECTION	SCALE	2:1
		AREA mm ²	1093.957
		PERIMETER mm.	584.137
		WEIGHT kg/m	2.954
		DRAWING No.	SECTION No.



SCALE:- 1:1