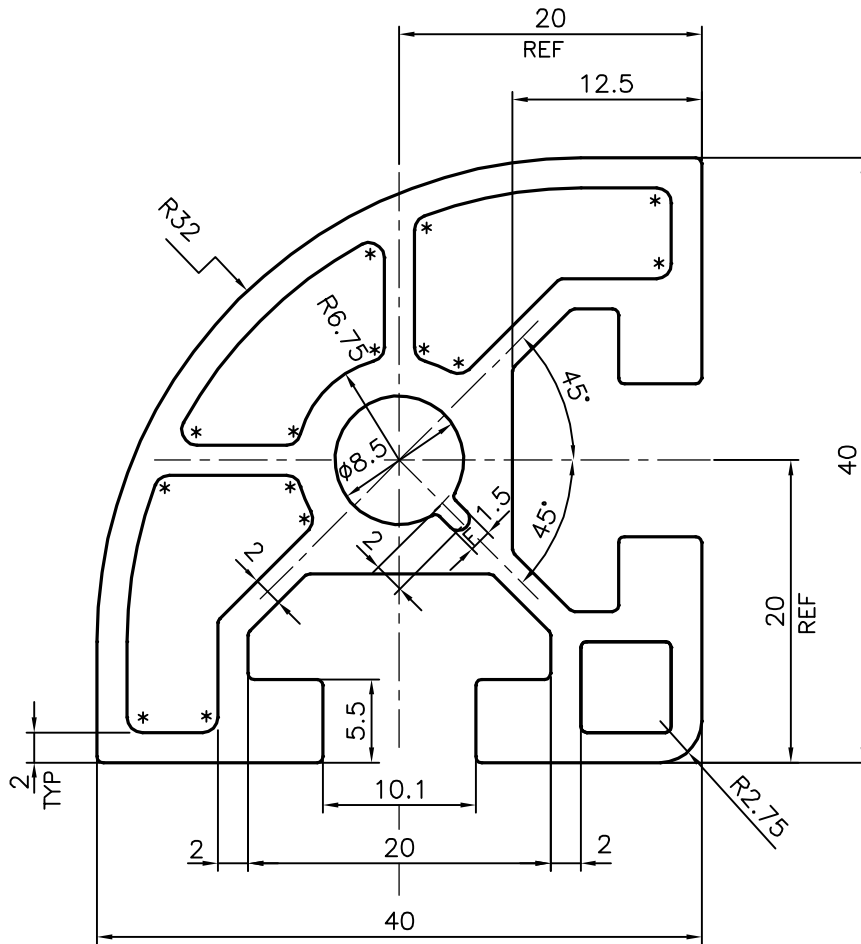
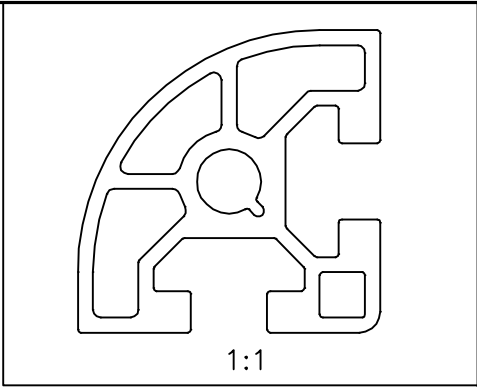


P-18534
S5964
35171



F = FULL RADIUS (ONE PLACE)
 * = 1.0 RADIUS (14 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.006xWIDTH
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40	
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52	
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00		
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14		

<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>	<p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>	NAME	DATE
		DRAWN	J.P.KAUSHIK
		CHECKED	
		APPROVED	B.NATARAJA
		SCALE	2:1
		AREA mm ²	560.831
		PERIMETER mm.	222.972
		WEIGHT kg/m	1.514
		DRAWING No.	SECTION No.
		P-18534	
		S5964	S5964
		35171	35171
PARTY'S NAME	APPASAMY ASSOCIATES, CHENNAI		
PARTY'S DRAWING No.	AS PER SAMPLE		
ALLOY & TEMPER	6063 T6		
DESCRIPTION	DISPLAY SECTION		

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED