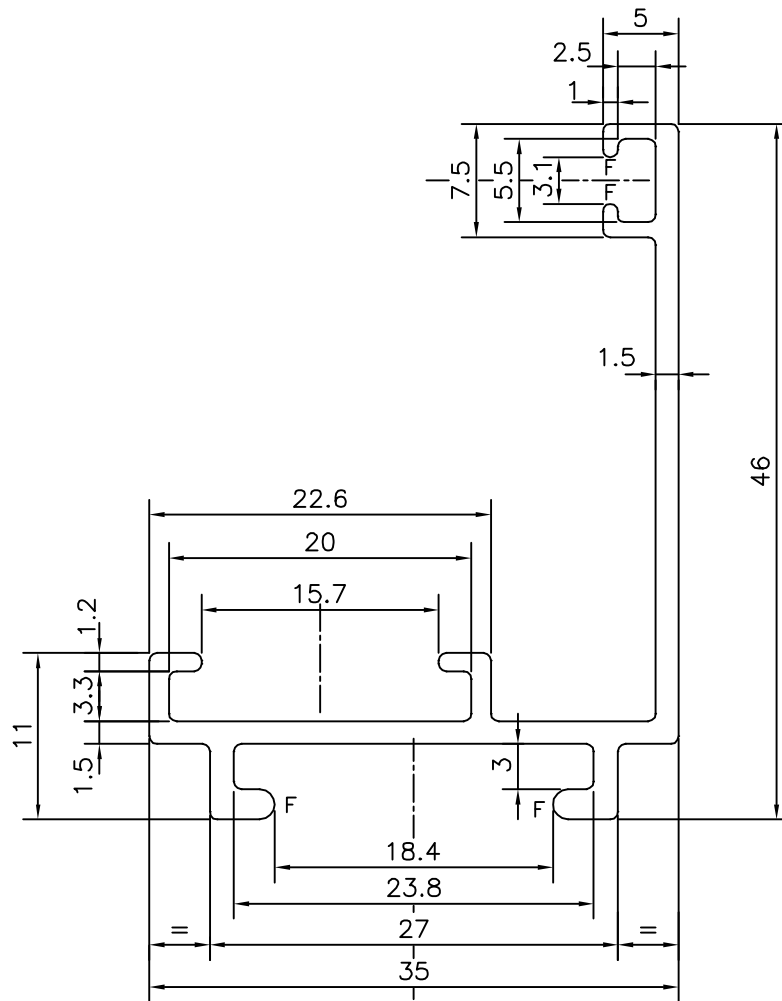


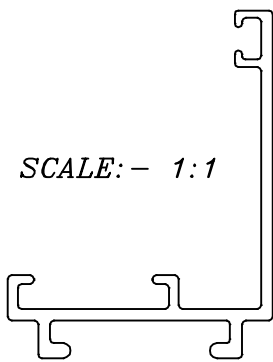
P-13351-1

S4022

35828



SCALE:- 1:1



F = FULL RADIUS (4 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2' 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	23-01-2014
CHECKED		
APPROVED	S.S.GARG	12-02-2014
SCALE	2:1	
AREA mm ²	163.932	
PERIMETER mm.	219.23	
WEIGHT kg/m	0.443	
DRAWING No.	SECTION No.	
P-13351-1	-	
S4022	S4022	
35828	35828	

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	A.S.FABTECH (INDIA) PVT. LTD., KOLKATA
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING & REQUIREMENT
ALLOY & TEMPER	HE9 WP
DESCRIPTION	CURTAIN WALL SECTION-OUTER FRAME