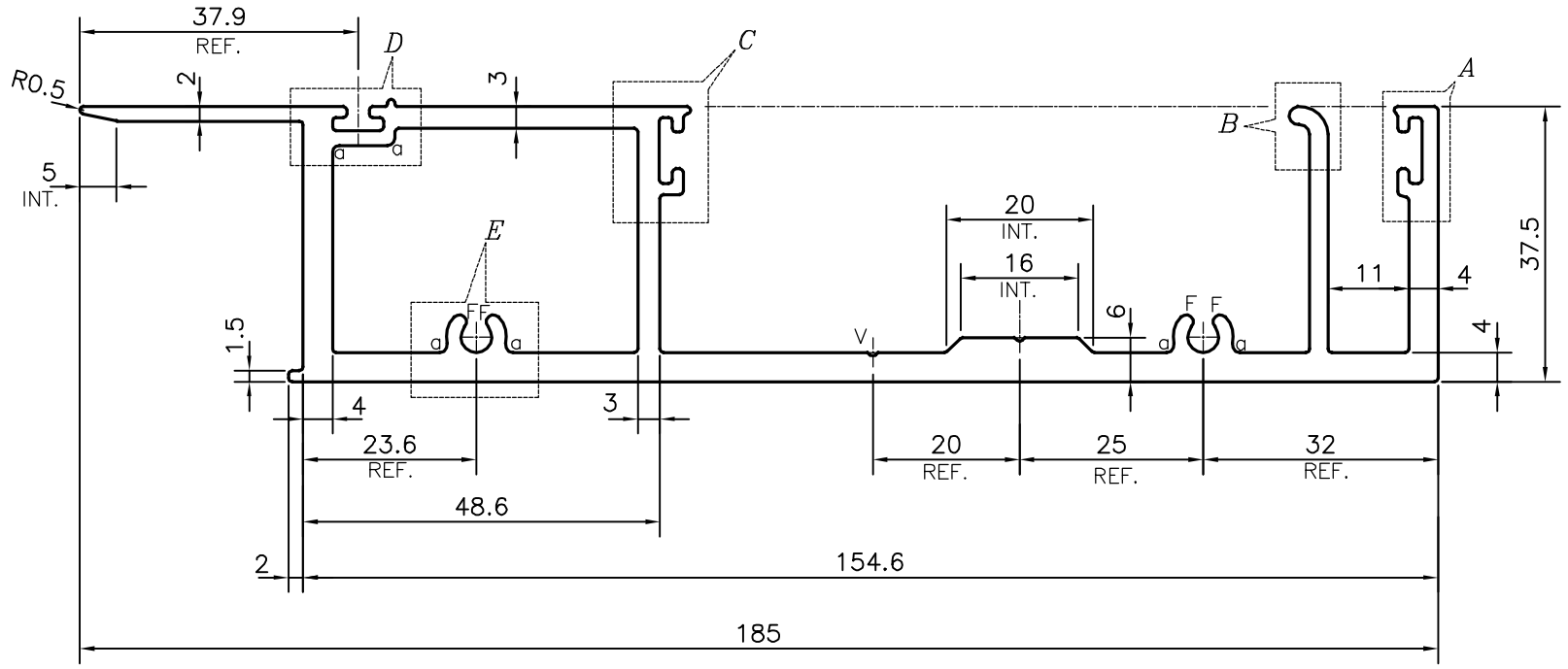
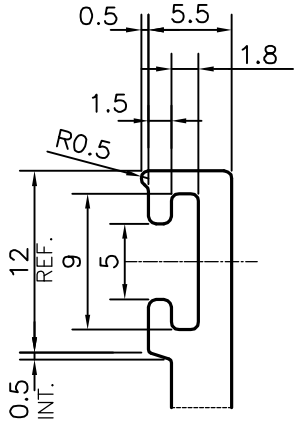
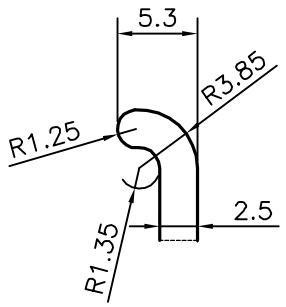
P−13217
S3975
35887

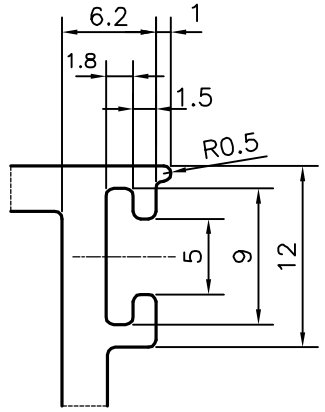




DETAIL OF "A"
SCALE 2:1

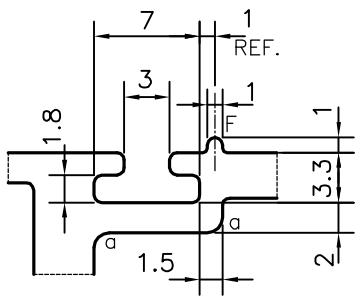


DETAIL OF "B"
SCALE 2:1

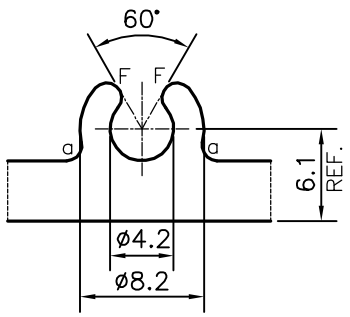


DETAIL OF "C"
SCALE 2:1

a = RADIUS 1 mm. (6 PLACES)
F = FULL RADIUS (5 PLACES)
V = VEE GROOVE 0.5x90° (1 PLACE)



DETAIL OF "D"
SCALE 2:1



DETAIL OF "E"
SCALE 2:1

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm − ±0.20	UPTO 32.0mm − ±0.38	UPTO 120.0mm − ±0.85	1. STRAIGHTNESS=0.7mm/M
UPTO 10.0mm − ±0.23	UPTO 50.0mm − ±0.46	UPTO 160.0mm − ±1.02	2. TWIST=0.7mm/M
UPTO 12.0mm − ±0.25	UPTO 60.0mm − ±0.53	UPTO 200.0mm − ±1.14	3. ANGULARITY= ±1°
UPTO 16.0mm − ±0.28	UPTO 80.0mm − ±0.69	UPTO 250.0mm − ±1.40	4. FLATNESS =0.005xWIDTH
UPTO 25.0mm − ±0.30	UPTO 100.0mm − ±0.75	UPTO 300.0mm − ±1.65	

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE−560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	30−11−2013
CHECKED		
APPROVED	S.S.GARG	08−01−2014

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.
3. TOLERANCES WILL BE AS PER IS:6477−1983 , UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm²	1354.386
PERIMETER mm.	651.494
WEIGHT kg/m	3.657

PARTY'S NAME	AAR AAR ENTERPRISES, NEW DELHI
PARTY'S DRAWING No.	SECTION No.−002
ALLOY & TEMPER	6063 T6
DESCRIPTION	CURTAIN WALL SECTION

DRAWING No.	SECTION No.
P−13217	−
S3975	S3975
35887	35887