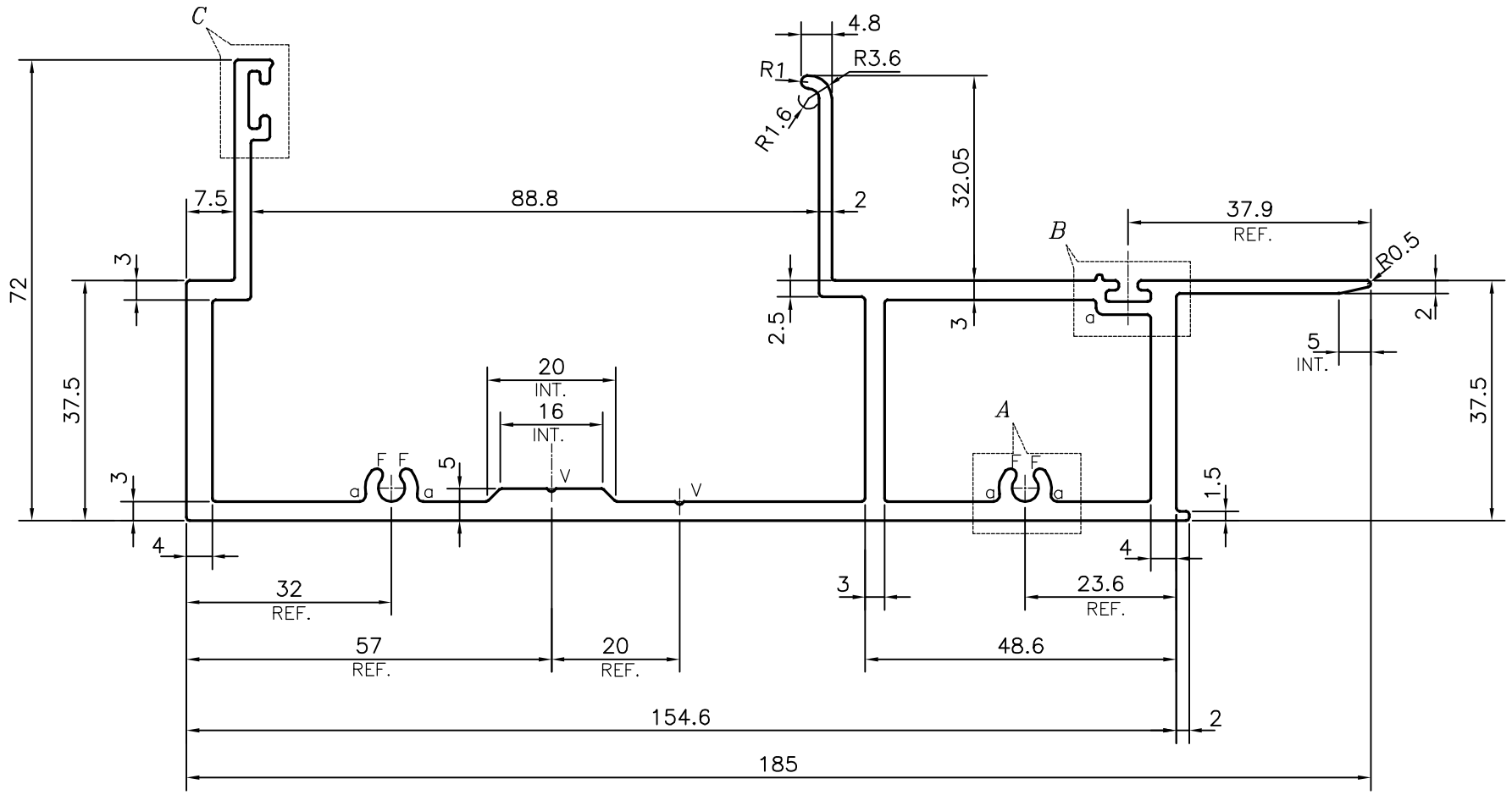
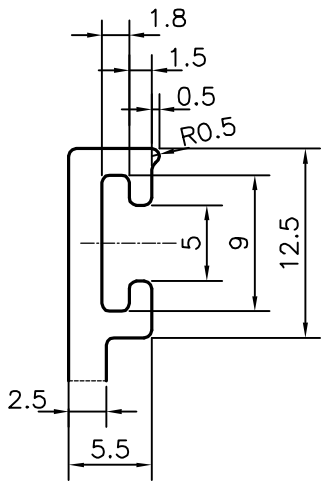
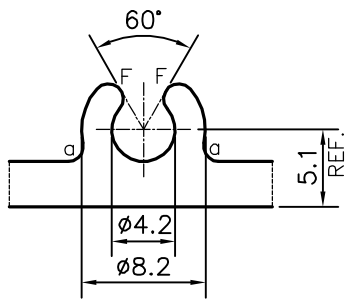
P–13220
S3977
35889



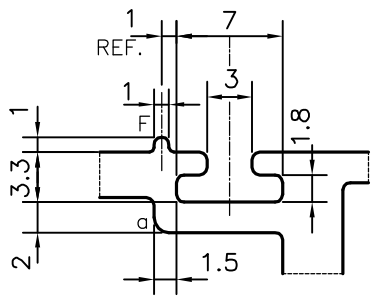


DETAIL OF "C"
SCALE 2:1

a = RADIUS 1 mm. (5 PLACES)
F = FULL RADIUS (4 PLACES)
V = VEE GROOVE 0.5x90° (2 PLACES)



DETAIL OF "A"
SCALE 2:1



DETAIL OF "B"
SCALE 2:1

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm – ±0.20 UPTO 10.0mm – ±0.23 UPTO 12.0mm – ±0.25 UPTO 16.0mm – ±0.28 UPTO 25.0mm – ±0.30	UPTO 32.0mm – ±0.38 UPTO 50.0mm – ±0.46 UPTO 60.0mm – ±0.53 UPTO 80.0mm – ±0.69 UPTO 100.0mm – ±0.75	UPTO 120.0mm – ±0.85 UPTO 160.0mm – ±1.02 UPTO 200.0mm – ±1.14 UPTO 250.0mm – ±1.40 UPTO 300.0mm – ±1.65	1. STRAIGHTNESS=0.7mm/M 2. TWIST=0.7mm/M 3. ANGULARITY= ±1° 4. FLATNESS =0.005xWIDTH

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE–560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	02–12–2013
CHECKED		
APPROVED	S.S.GARG	08–01–2014

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.
3. TOLERANCES WILL BE AS PER IS:6477–1983 , UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm^2	1316.045
PERIMETER mm.	728.108
WEIGHT kg/m	3.553

PARTY'S NAME	AAR AAR ENTERPRISES, NEW DELHI
PARTY'S DRAWING No.	SECTION No.–001
ALLOY & TEMPER	6063 T6
DESCRIPTION	CURTAIN WALL SECTION

DRAWING No.	SECTION No.
P–13220	–
S3977	S3977
35889	35889