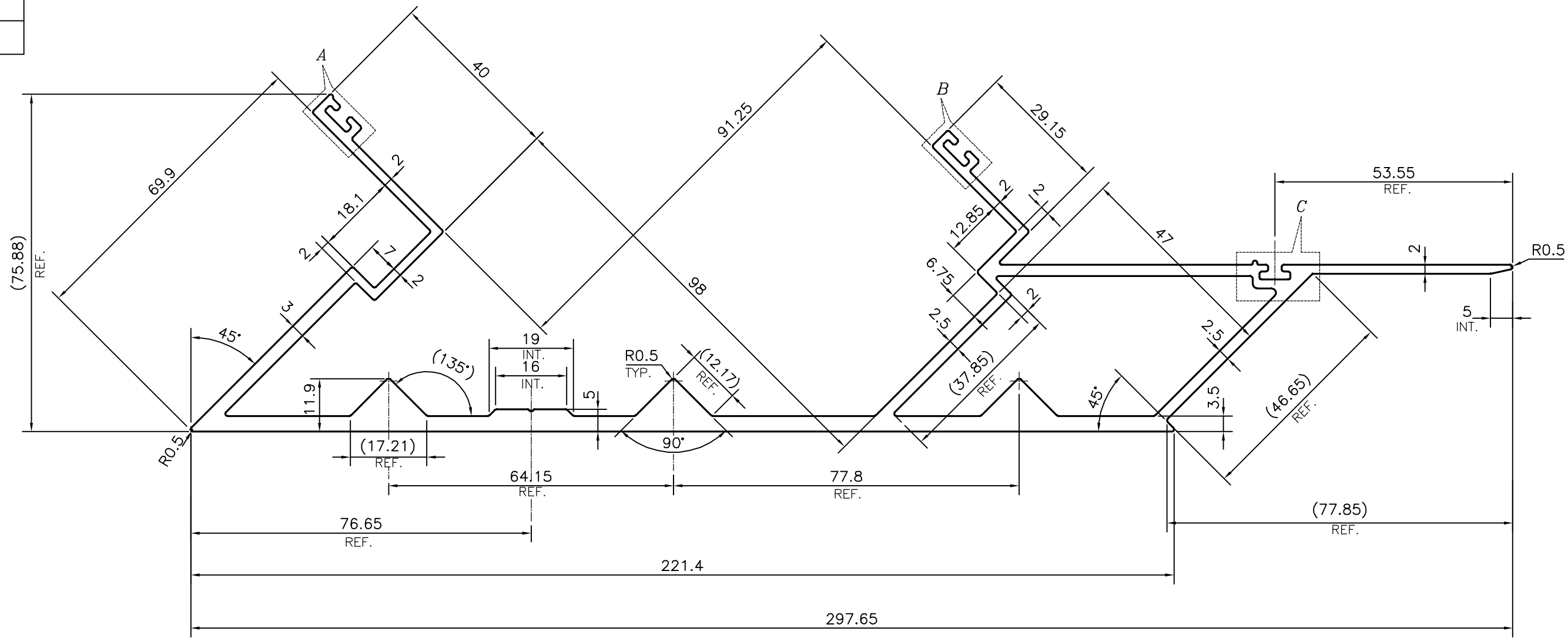
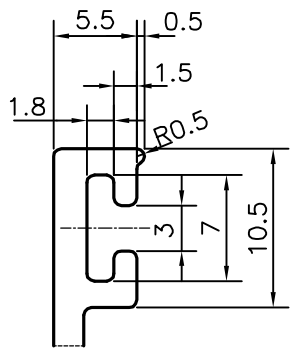
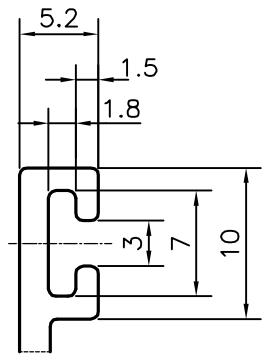
| |
|---|
| P–13221–1 |
| S4082 |
| 35894 |



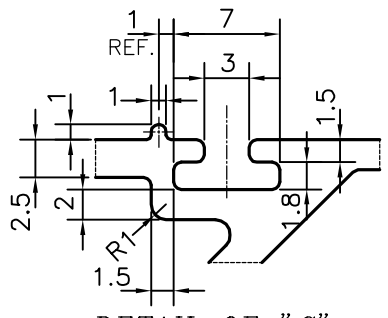

V = VEE GROOVE 0.5x90° (1 PLACE)




*DETAIL OF "A"*
SCALE 2:1




*DETAIL OF "A"*
SCALE 2:1




*DETAIL OF "C"*
SCALE 2:1

| TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS | | | |
|---|---|---|---|
| UPTO 6.40mm – ±0.20<br>UPTO 10.0mm – ±0.23<br>UPTO 12.0mm – ±0.25<br>UPTO 16.0mm – ±0.28<br>UPTO 25.0mm – ±0.30 | UPTO 32.0mm – ±0.38<br>UPTO 50.0mm – ±0.46<br>UPTO 60.0mm – ±0.53<br>UPTO 80.0mm – ±0.69<br>UPTO 100.0mm – ±0.75 | UPTO 120.0mm – ±0.85<br>UPTO 160.0mm – ±1.02<br>UPTO 200.0mm – ±1.14<br>UPTO 250.0mm – ±1.40<br>UPTO 300.0mm – ±1.65 | 1. STRAIGHTNESS=0.7mm/M<br>2. TWIST=0.7mm/M<br>3. ANGULARITY= ±1°<br>4. FLATNESS =0.005xWIDTH |

SYMBOL OF QUALITY
AN ISO 9001 COMPANY

**JINDAL ALUMINIUM LTD.**
*BANGALORE–560073 (INDIA)*

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.
3. TOLERANCES WILL BE AS PER IS:6477–1983 , UNLESS OTHERWISE SPECIFIED

| | NAME | DATE |
|---|---|---|
| DRAWN | *PARVESH* | 12–12–2013 |
| CHECKED | | |
| APPROVED | S.S.GARG | 18–04–2014 |
| SCALE | | 1:1 |
| AREA $mm^2$ | | 1897.6 |
| PERIMETER mm. | | 998.168 |
| WEIGHT kg/m | | 5.124 |

| | |
|---|---|
| PARTY'S NAME | AAR AAR ENTERPRISES, NEW DELHI |
| PARTY'S DRAWING No. | SECTION No.–006 |
| ALLOY & TEMPER | 6063 T6 |
| DESCRIPTION | CURTAIN WALL SECTION |

| DRAWING No. | SECTION No. |
|---|---|
| P–13221–1 | – |
| S4082 | S4082 |
| 35894 | 35894 |
| | |
| | |