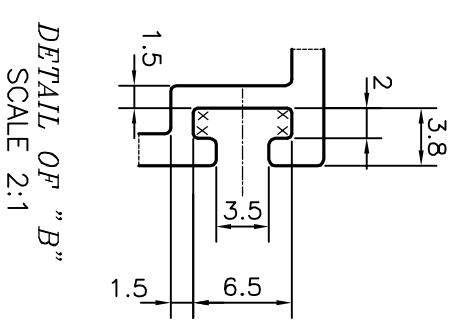
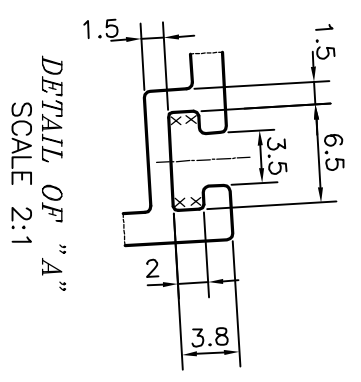
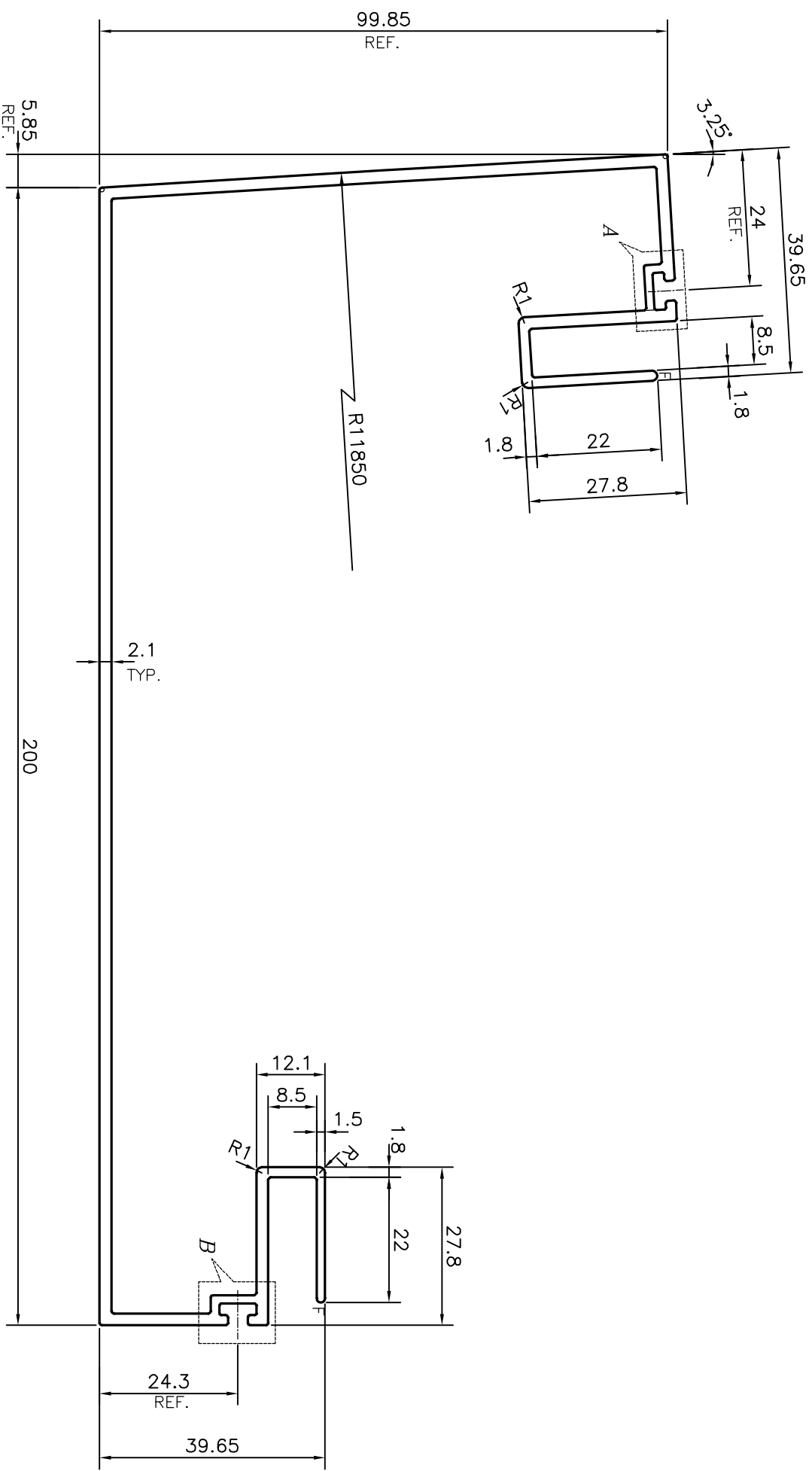


P-13649-1

S4167

35932

100% MANUAL CORRECTION REQUIRED.



X = RADIUS 0.3 mm (8 PLACES)
F = FULL RADIUS (2 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTHH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	DRAWN	NAME	DATE
		CHECKED	PARVESH	24-06-2014
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981 , UNLESS OTHERWISE SPECIFIED		APPROVED	S.S.GARG	16-07-2014
PARTY'S NAME ALUMAYER INDIA PVT. LTD., MUMBAI		SCALE	1:1	
PARTY'S DRAWING No. AS PER AUTOCAD DRAWING-CR-43 R1		AREA	969.129	
ALLOY & TEMPER 6063 T6		PERIMETER	959.821	
DESCRIPTION CURTAIN WALL SECTION		WEIGHT kg/m	2.617	
		DRAWING No.	SECTION No.	
		P-13649-1	-	
		S4167	S4167	
		35932	35932	