



DETAIL OF "A"
SCALE 2:1

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS		
UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65

		JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	
SYMBOL OF QUALITY AN ISO 9001 COMPANY			
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED			
PARTY'S NAME	ALUMAYER INDIA PVT. LTD., MUMBAI	SCALE	1:1
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING-CR-68	AREA mm ²	3054.467
ALLOY & TEMPER	6061 T6	PERIMETER mm.	727.945
DESCRIPTION	CURTAIN WALL SECTION-UNEQUAL ANGLE	WEIGHT kg/m	8.247
		DRAWING No.	SECTION No.
		P-13653-1	-
		S4171	S4171
		35936	35936

DRAWN	NAME	DATE
CHECKED	PARVESH	24-06-2014
APPROVED	S.S.GARG	16-07-2014

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.007xWIDTHH