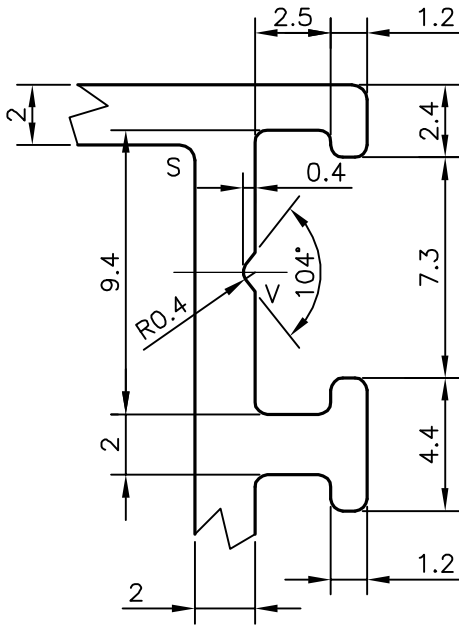


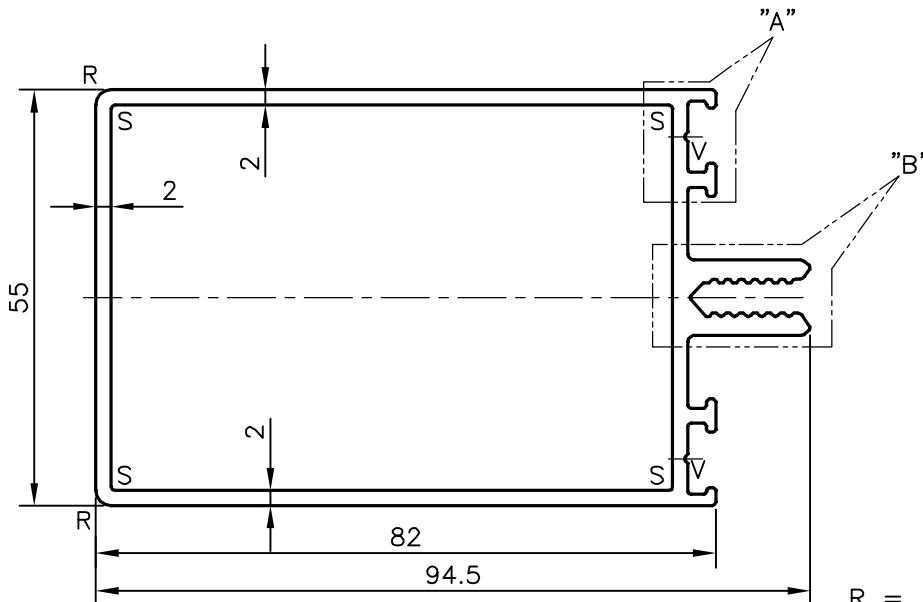
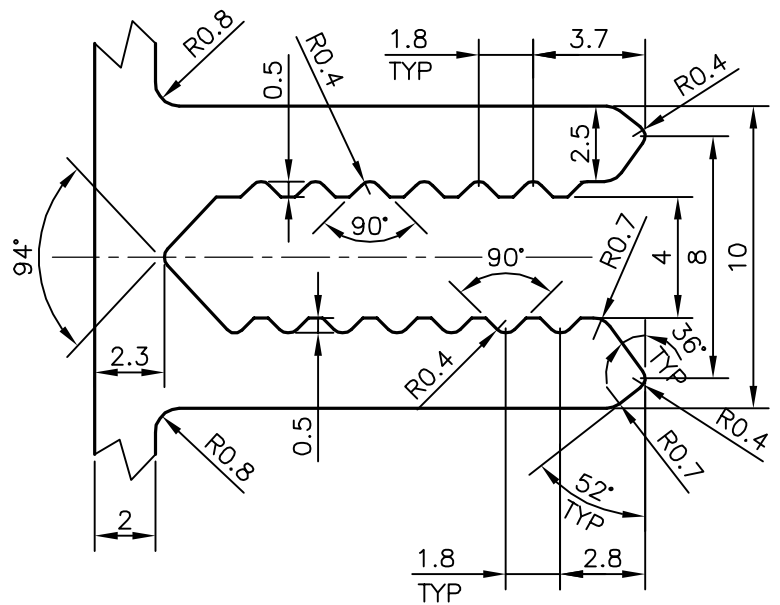
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DETAIL "A"
SCALE 4:1



DETAIL "B"
SCALE 4:1



R = 2.00 mm RADIUS (2 PLACES)
S = 0.50 mm RADIUS (4 PLACES)
V = VEE GROOVE 0.4x90°(2 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.006xWIDTH
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40	
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52	
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00		
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14		



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	24-08-2017
CHECKED		
APPROVED	B.NATARAJA	26-08-2017
SCALE		1:1
AREA mm ²		641.352
PERIMETER mm.		366.827
WEIGHT kg/m		1.732
DRAWING No.	SECTION No.	
P-17424	-	
35978	35978	

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	GENERAL CATEGORY, COCHIN MARKET
PARTY'S DRAWING No.	AS PER DRAWING
ALLOY & TEMPER	HE9 WP
DESCRIPTION	CURTAIN WALL SECTION (TRANSOM)