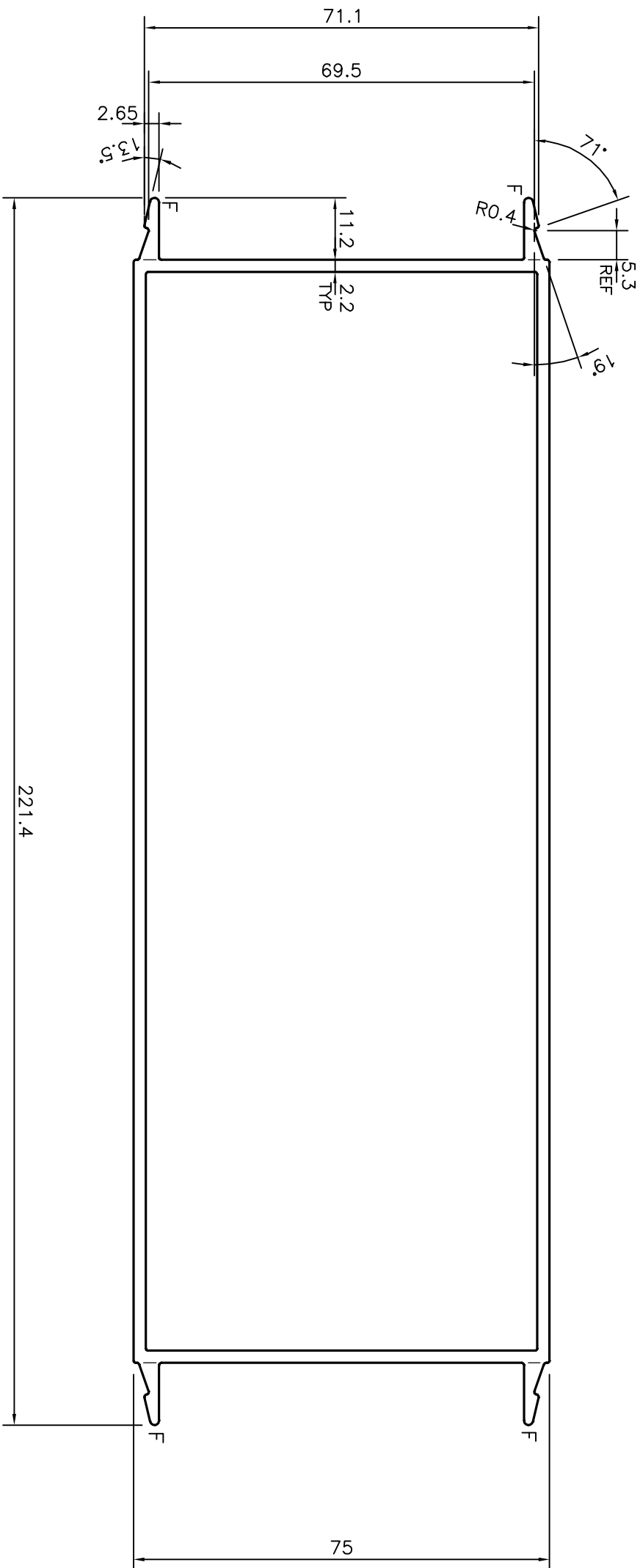


P-16841-1

S5326

35989



F = FULL RADIUS (4 PLACES)

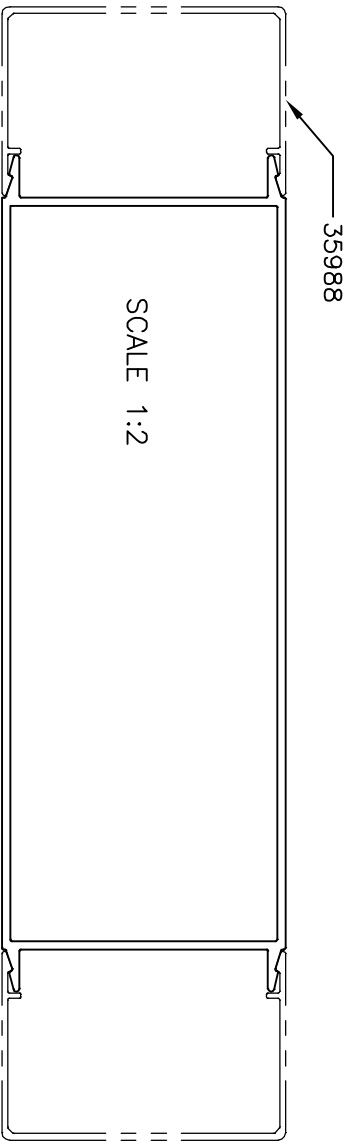
TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	<b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)	DRAWN	J.P.KAUSHIK	28-02-2017
		CHECKED		
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED		APPROVED	B.NATARAU	11-03-2017

PARTY'S NAME	GLOBAL SYNDICATE, BANGALORE	SCALE	1:1
PARTY'S DRAWING No.	AS PER AutocAD DRAWING	AREA mm <sup>2</sup>	1292.788
ALLOY & TEMPER	6063 T6	PERIMETER mm.	628.39
DESCRIPTION	MISC. SECTION	WEIGHT kg/m	3.491
		DRAWING No.	SECTION No.
		P-16841-1	-
		S5326	S5326
		35989	35989



SCALE 1:2