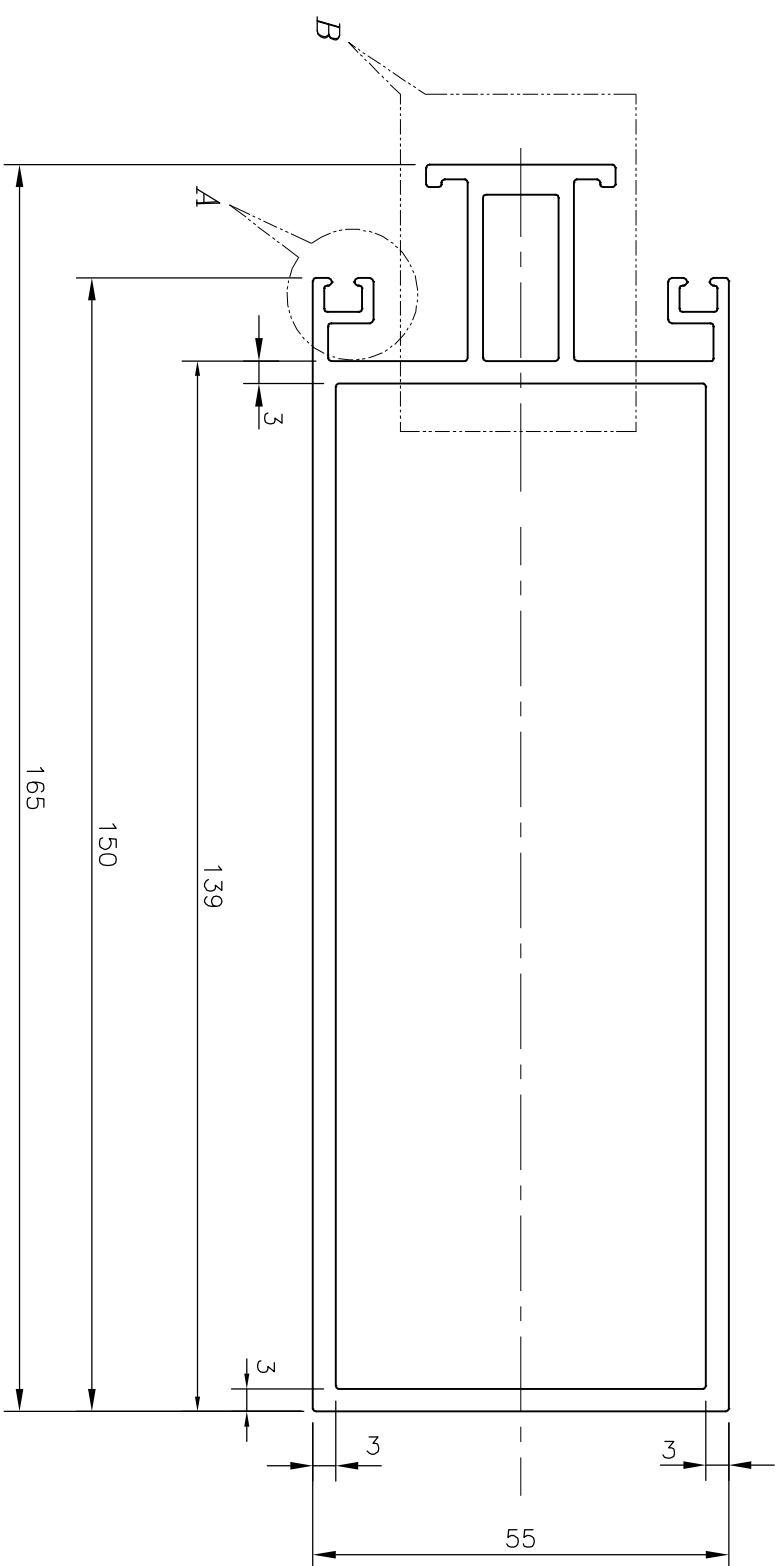
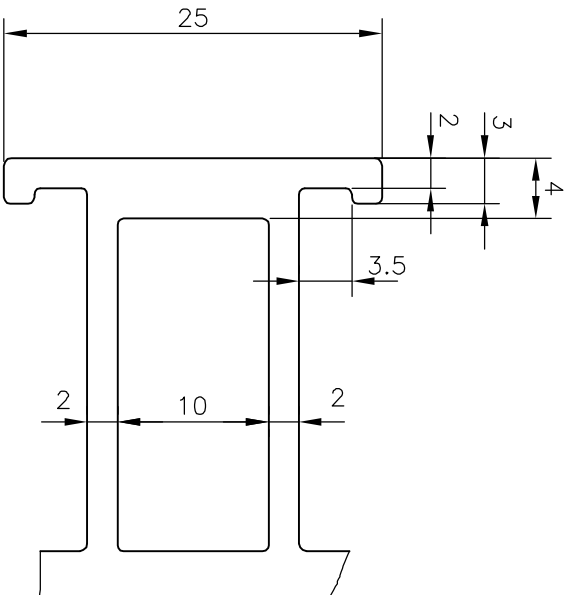
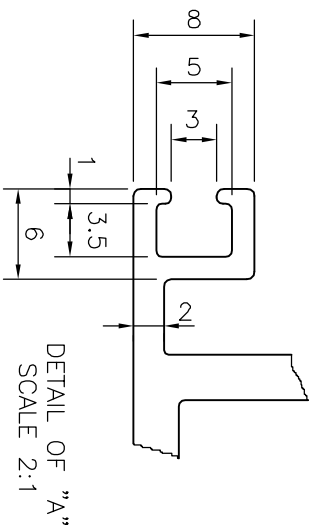


P-18821-1


36052



TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	DRAWN	J.P.KAUSHIK	DATE	03-11-2018
		CHECKED			
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED		APPROVED	B.NATARAJA		09-11-2018
PARTY'S NAME	GENERAL CATEGORY, MUMBAI MARKET	SCALE	1:1		
PARTY'S DRAWING No.	AS PER DRAWING	AREA mm ²	1372.987		
ALLOY & TEMPER	6063 T6	PERIMETER mm.	552.789		
DESCRIPTION	CURTAIN WALL SECTION	WEIGHT kg/m	3.707		
		DRAWING No.	P-18821-1		
		SECTION No.	-		
			36052		
			36052		

DETAIL OF "B"
SCALE 2:1

DETAIL OF "A"
SCALE 2:1