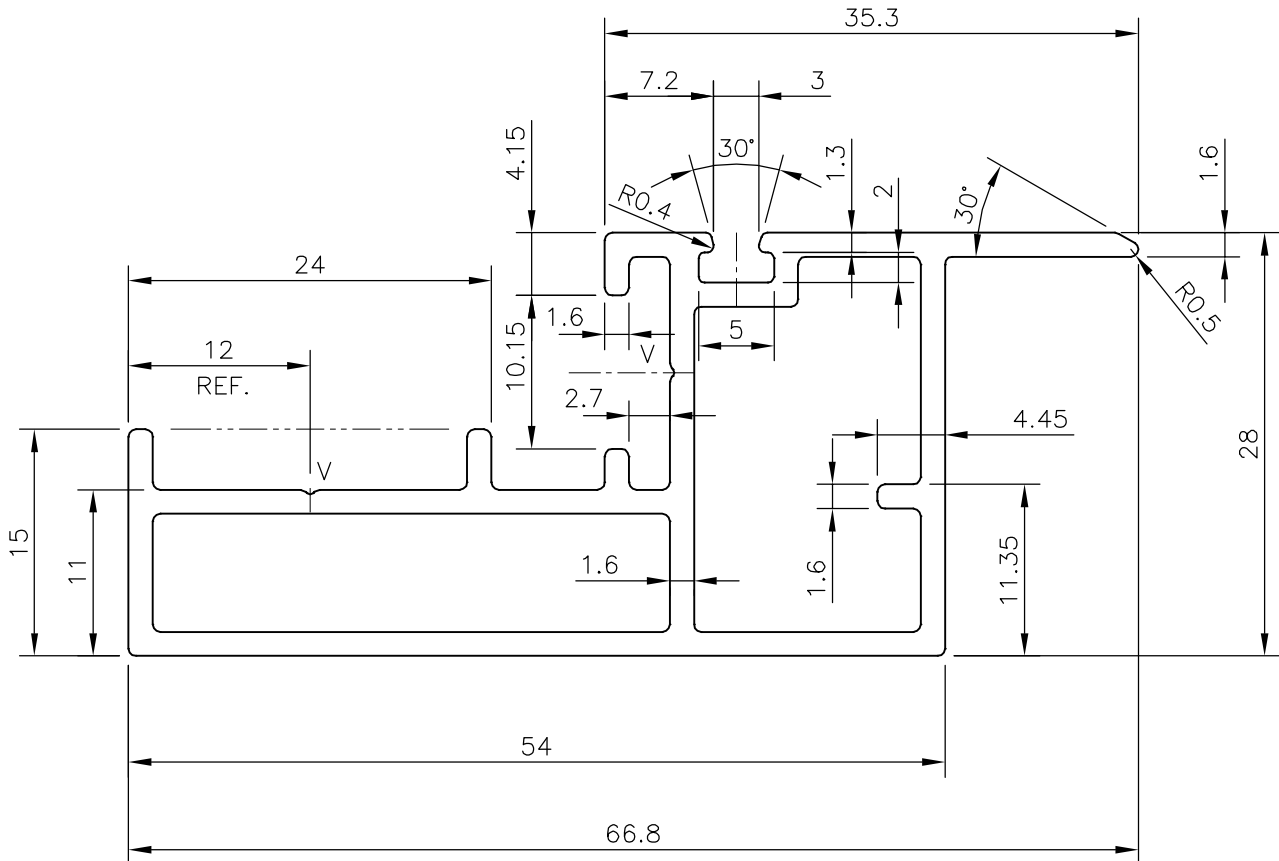
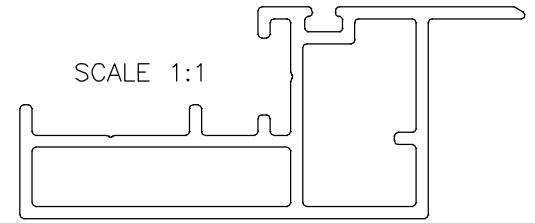


P-16670

S5253

36078

SCALE 1:1



1. UNSPECIFIED WALL THICKNESS = 1.60 mm
2. V = 'V'-GROOVE 0.3x90° (2 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30
 UPTO 30.0mm - ±0.38
 UPTO 40.0mm - ±0.45
 UPTO 50.0mm - ±0.52
 UPTO 60.0mm - ±0.60

UPTO 80.0mm - ±0.70
 UPTO 100.0mm - ±0.80
 UPTO 120.0mm - ±0.90
 UPTO 140.0mm - ±1.00
 UPTO 160.0mm - ±1.14

UPTO 180.0mm - ±1.27
 UPTO 200.0mm - ±1.40
 UPTO 225.0mm - ±1.52

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH



SYMBOL OF QUALITY
 AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
 BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	KIRAN	29-12-2016
CHECKED		
APPROVED	B.NATARAJ	09-01-2017

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED

SCALE	2:1
AREA mm ²	325.81
PERIMETER mm.	228.893
WEIGHT kg/m	0.880

PARTY'S NAME	AHLUWALIA CONTRACT (I) LTD., NEW DELHI
PARTY'S DRAWING No.	AS PER DRAWING, MODIFICATION OF 22841
ALLOY & TEMPER	6063 T6
DESCRIPTION	WINDOW SASH SECTION

DRAWING No.	SECTION No.
P-16670	-
S5253	S5253
36078	36078