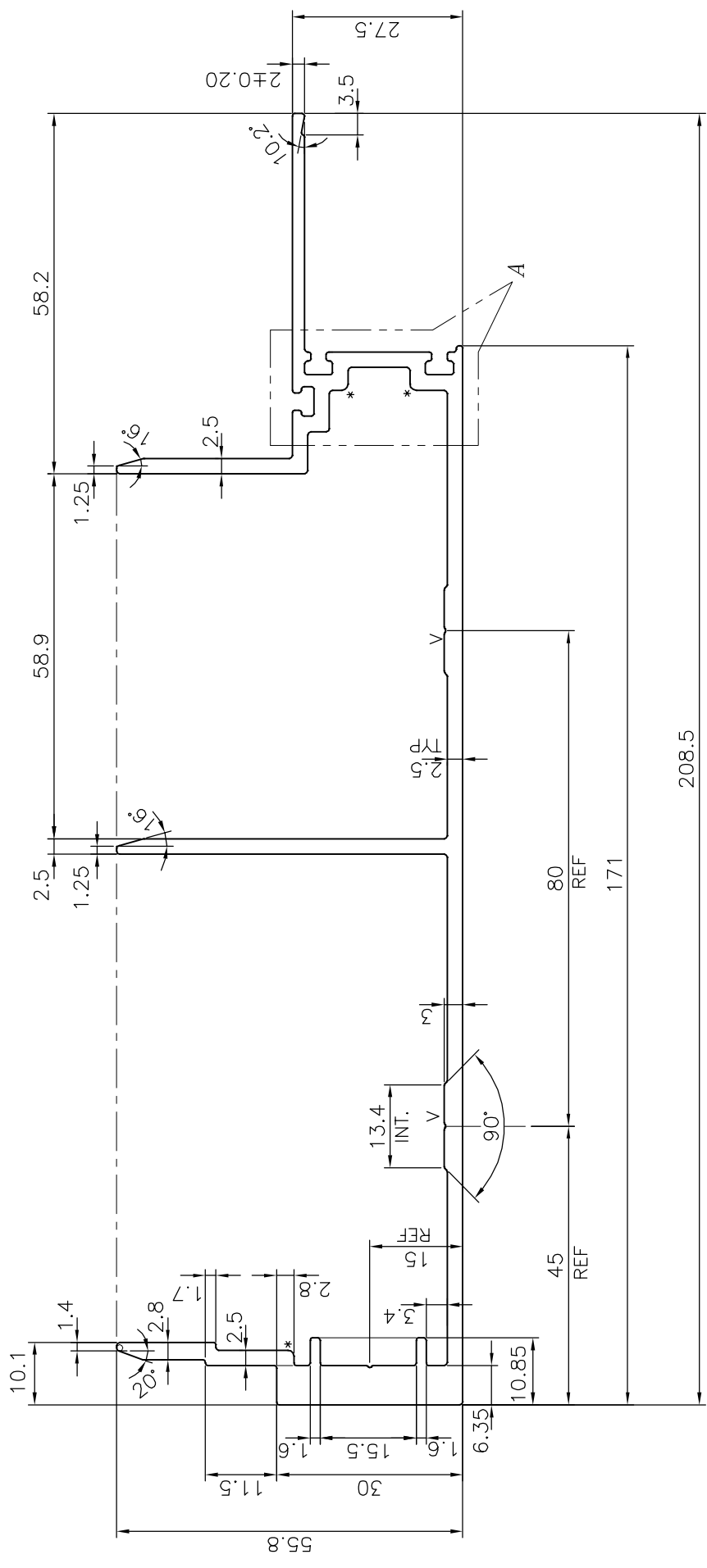
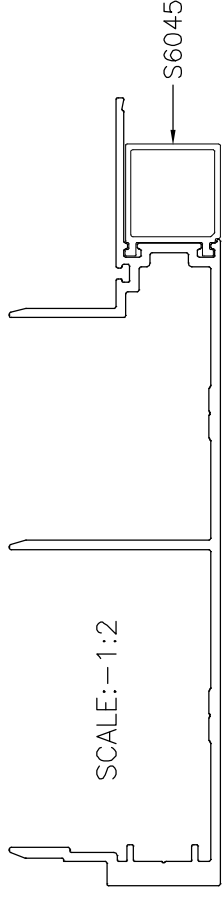


P-18174-1
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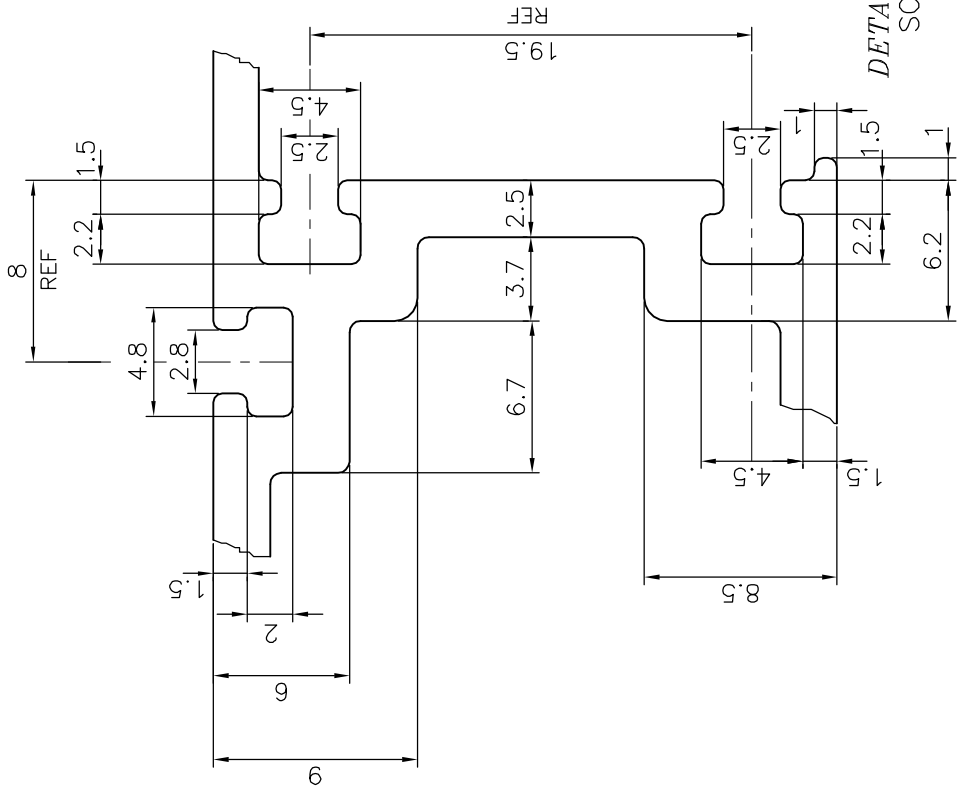


V = V GROOVE 0.3x90°(3 PLACES)
* = 1.0 RADIUS (3 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27	1. STRAIGHTNESS=1.7mm/M
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40	2. TWIST=1.7mm/M
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52	3. ANGULARITY= ±2°
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00		4. FLATNESS =0.006xWIDTH
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14		

<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>	<p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>		DRAWN	J.P.KAUSHIK	22-05-2018
			CHECKED		
			APPROVED	B.NATARAJA	01-12-2018
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981 UNLESS OTHERWISE SPECIFIED</p>			SCALE	1:1	
<p>PARTY'S NAME GLOBAL SYNDICATE, BANGALORE</p>			AREA	mm ²	1111.256
<p>PARTY'S DRAWING No. AS PER DRAWING</p>			PERIMETER	mm.	823.079
<p>ALLOY & TEMPER 6063 T6</p>			WEIGHT	kg/m	3.00
<p>DESCRIPTION MALE MULLION SECTION</p>			DRAWING No.	SECTION No.	
			P-18174-1	-	
			S6053	S6053	
			36092	36092	



DETAIL OF "A"