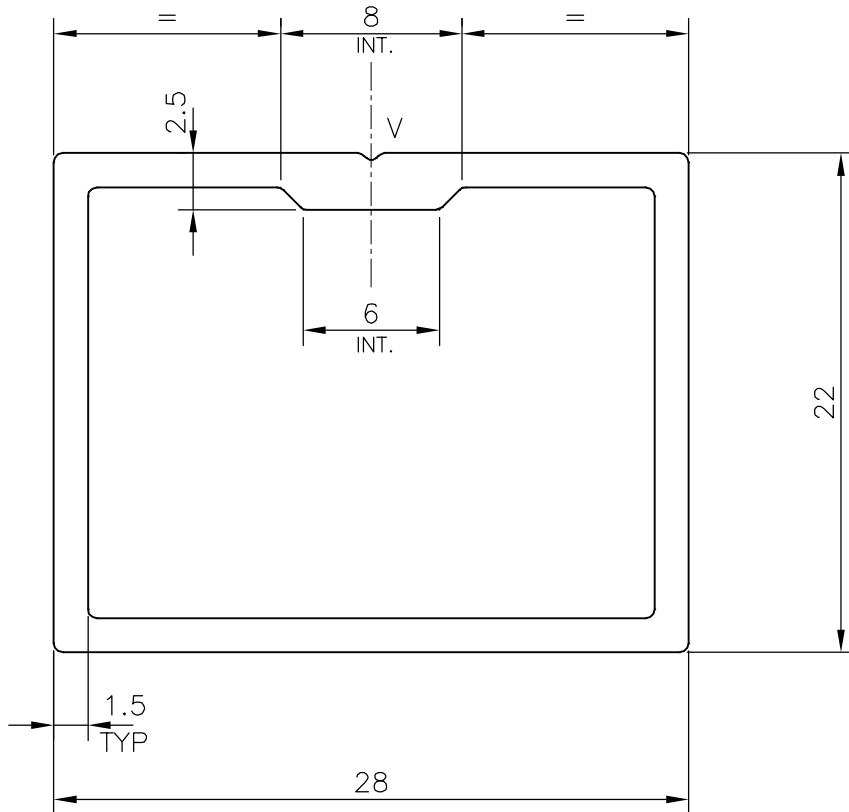
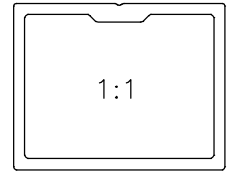
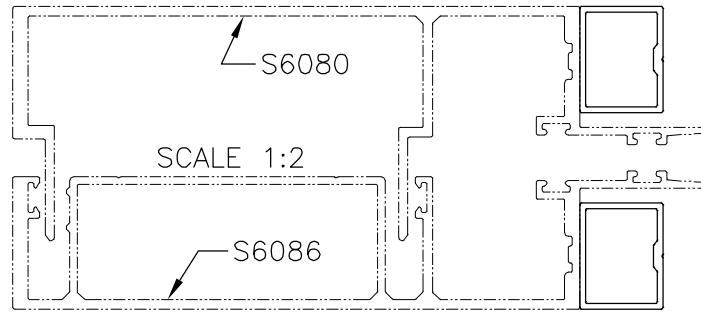


P-18920

S6081

36095



V = VEE GROOVE 0.3x90° (1 PLACE)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

| | | | |
|---------------------|----------------------|----------------------|---|
| UPTO 20.0mm - ±0.30 | UPTO 80.0mm - ±0.70 | UPTO 180.0mm - ±1.27 | 1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.006xWIDTH |
| UPTO 30.0mm - ±0.38 | UPTO 100.0mm - ±0.80 | UPTO 200.0mm - ±1.40 | |
| UPTO 40.0mm - ±0.45 | UPTO 120.0mm - ±0.90 | UPTO 225.0mm - ±1.52 | |
| UPTO 50.0mm - ±0.52 | UPTO 140.0mm - ±1.00 | | |
| UPTO 60.0mm - ±0.60 | UPTO 160.0mm - ±1.14 | | |



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

| | NAME | DATE |
|----------|-------------|------------|
| DRAWN | J.P.KAUSHIK | 01-12-2018 |
| CHECKED | | |
| APPROVED | B,NATARAJA | 21-12-2018 |

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED

| | |
|----------------------|-------------|
| SCALE | 3:1 |
| AREA mm ² | 147.832 |
| PERIMETER mm. | 99.502 |
| WEIGHT kg/m | 0.399 |
| DRAWING No. | SECTION No. |
| P-18920 | - |
| S6081 | S6081 |
| 36095 | 36095 |

| | |
|---------------------|--------------------------|
| PARTY'S NAME | PSP PROJECTS LTD., SURAT |
| PARTY'S DRAWING No. | FCD: AL-1006 |
| ALLOY & TEMPER | 6063 T6 |
| DESCRIPTION | S/G ADAPTOR SECTION |